



# IECEx Certificate of Conformity

## INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification Scheme for Explosive Atmospheres

for rules and details of the IECEx Scheme visit [www.iecex.com](http://www.iecex.com)

Certificate No.: IECEx PTB 11.0014X issue No.: 0 Certificate history:

Status: Current

Date of Issue: 2011-02-25 Page 1 of 4

Applicant: **KROHNE Limited**  
Rutherford Drive, Park Farm South Industrial Estate  
Wellingborough, Northants NN8 6AE  
United Kingdom

Electrical Apparatus: **Measuring transducer, type MFC300F**  
Optional accessory:

Type of Protection: **Intrinsic Safety**

Marking:  
Ex d [ib] IIC T6 Gb  
Ex d [ib] IIC T4...T1 Gb  
Ex d [ia/ib] IIC T6 Gb  
Ex d [ia/ib] IIC T4...T1 Gb  
Ex de [ib] IIC T6 Gb  
Ex de [ib] IIC T4...T1 Gb  
Ex de [ia/ib] IIC T6 Gb  
Ex de [ia/ib] IIC T4...T1 Gb  
Ex t [ib] IIC T\*\* °C Db  
Ex t [iaDa/ibDb] IIC T\*\* °C Db

Approved for issue on behalf of the IECEx  
Certification Body:

Dr. Ing. U. Johannsmeyer

Position:

Head of Department "Intrinsic Safety and Safety of Systems"

Signature:  
(for printed version)

Date:

2011-03-02

1. This certificate and schedule may only be reproduced in full.
2. This certificate is not transferable and remains the property of the issuing body.
3. The Status and authenticity of this certificate may be verified by visiting the [Official IECEx Website](http://www.iecex.com).

Certificate issued by:

**Physikalisch-Technische Bundesanstalt (PTB)**  
Bundesallee 100  
38116 Braunschweig  
Germany





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Manufacturer: **KROHNE Limited**  
Rutherford Drive, Park Farm South Industrial Estate  
Wellingborough, Northants NN8 6AE  
United Kingdom

**Manufacturing location(s):**

This certificate is issued as verification that a sample(s), representative of production, was assessed and tested and found to comply with the IEC Standard list below and that the manufacturer's quality system, relating to the Ex products covered by this certificate, was assessed and found to comply with the IECEx Quality system requirements. This certificate is granted subject to the conditions as set out in IECEx Scheme Rules, IECEx 02 and Operational Documents as amended.

**STANDARDS:**

The electrical apparatus and any acceptable variations to it specified in the schedule of this certificate and the identified documents, was found to comply with the following standards:

<b>IEC 60079-0 : 2007-10</b> Edition: 5	Explosive atmospheres - Part 0: Equipment - General requirements
<b>IEC 60079-1 : 2007-04</b> Edition: 6	Explosive atmospheres - Part 1: Equipment protection by flameproof enclosures "d"
<b>IEC 60079-11 : 2006</b> Edition: 5	Explosive atmospheres - Part 11: Equipment protection by intrinsic safety "I"
<b>IEC 60079-7 : 2006-07</b> Edition: 4	Explosive atmospheres - Part 7: Equipment protection by increased safety "e"
<b>IEC 61241-1 : 2004</b> Edition: 1	Electrical apparatus for use in the presence of combustible dust - Part 1: Protection by enclosures "tD"
<b>IEC 61241-11 : 2005</b> Edition: 1	Electrical apparatus for use in the presence of combustible dusts - Part 11: Protection by intrinsic safety 'iD'

*This Certificate does not indicate compliance with electrical safety and performance requirements other than those expressly included in the Standards listed above.*

**TEST & ASSESSMENT REPORTS:**

*A sample(s) of the equipment listed has successfully met the examination and test requirements as recorded in*

Test Report:

[DE/PTB/ExTR11.0024/00](#)

Quality Assessment Report:

[DE/TUN/QAR10.0003/00](#)



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## Schedule

### EQUIPMENT:

*Equipment and systems covered by this certificate are as follows:*

The measuring transducer, type MFC300F is used for the determination and display of the mass flow rate of flammable and non-flammable liquids and gases. It consists of the separately certified electronic assembly which is mounted into an enclosure certified for type of protection Flameproof Enclosure "d". The measuring transducer is designed as associated apparatus and may be installed in the hazardous area. All connections to the sensor unit comply with type of protection Intrinsic Safety.

### CONDITIONS OF CERTIFICATION: YES as shown below:

#### Special conditions for safe use

1. The measuring transducer, type MFC300F / MFC300F T6 shall be included in the equipotential bonding system of the hazardous area.
2. Opening the enclosure inside the hazardous area is only permissible in a de-energized state and with keeping a subsequent waiting time (warning label !)

This waiting time is: 35 minutes for temperature class T6  
and 10 minutes for temperature class T5  
The waiting time may be omitted for temperature classes T4 ... T1.

3. Only certified cable glands may be applied as cable entries. Non-used openings shall be sealed by means of certified blind plugs.



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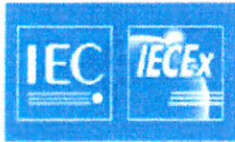
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**Additional information:**

For further information reference is made to the annex.

**Annexe:** [Annex to IECEx PTB 11.0014X.pdf](#)





Applicant: KROHNE Limited  
Electrical Apparatus: Measuring transducer, type MFC300F and MFC300F T6

The measuring transducer, type MFC300F is used for the determination and display of the mass flow rate of flammable and non-flammable liquids and gases. It consists of the separately certified electronic assembly which is mounted into an enclosure certified for type of protection Flameproof Enclosure "d". The measuring transducer is designed as associated apparatus and may be installed in the hazardous area. All connections to the sensor unit comply with type of protection Intrinsic Safety.

The permissible range of the ambient temperature depends on the material of the enclosure as follows.

**Aluminium enclosure:** - 40 °C ... +65 °C for all variants listed in the table given in the operating instructions  
- 40 °C ... +60 °C for non-listed variants

**Stainless steel enclosure:** - 40 °C ... +55 °C

The range of the permissible ambient temperature for the variant with optionally lacquered enclosure (aluminium or stainless steel) reads:

$$T_{\text{amb}}: -40\text{ °C} \dots +40\text{ °C}$$

#### Electrical data

##### **Auxiliary power (non-intrinsically safe)**

depending on variant  
(terminals L (L+), N (L-))

$U_N = 12 \dots 24\text{ V DC}$ , +30 % / -10 % (short-time -25 %),  
approx. 12 W

internal fusing  $I_N \leq 2\text{ A}$

$U_m = 253\text{ V}$

for connection to protective extra low voltage  
with safe isolation (PELV)

or

$U_N = 24\text{ V AC/DC}$ , +10 % / -15 %, 50/60 Hz,  
approx. 22 VA/12 W

24 V DC, +30 % / -25 %

internal fusing  $I_N \leq 2\text{ A}$

$U_m = 253\text{ V}$

for connection to protective extra low voltage  
with safe isolation (PELV)

or

$U_N = 100 \dots 230\text{ V AC}$ , +10 % / -15 %, 50/60 Hz,  
approx. 22 VA

internal fusing  $I_N \leq 1,6\text{ A}$



**In/Output circuits (non-intrinsically safe)**

Nominal voltage:  $U_N \leq 32 \text{ V DC}$   
 $U_m = 253 \text{ V}$

**Printed circuit board:**

**Basic IO**

(terminals C, C- B, B- D, D- A, A-, A+)	status output, passive status output, passive or control input pulse output, passive current output, active/passive	$I_{max} = 100 \text{ mA}$ $I_{max} = 100 \text{ mA}$ $U_{max} = 32 \text{ V}$ $I_{max} = 100 \text{ mA}$ HART
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**Modular IO**

(terminals C, C- D, D-)	current output, active/passive status/pulse output, active status/pulse output, passive	HART $I_{max} = 20 \text{ mA}$ $I_{max} = 100 \text{ mA}$
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**Modular Carrier + IO Module**  
(terminals B, B-, A, A-)

(depending on module) current output, active/passive status/puls output, active status/puls output, passive control input, active/passive current input, active/passive	$0(4) - 20 \text{ mA}$ $I_{max} = 20 \text{ mA}$ $I_{max} = 100 \text{ mA}$ $U_{max} = 32 \text{ V}$ $0(4) - 20 \text{ mA}$ , $U_{max} = 32 \text{ V}$
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**Fieldbus IO**

(terminals D, D-, C, C-)	depending on function Profibus-PA, passive Foundation Fieldbus, passive
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**Profibus DP IO**

(terminals D, D-, C, C-, B, B-)	depending on function Profibus RS 485, active, up to 12 Mbit/s
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**Modbus IO**

(terminals D, D-, C, C-)	RS 485 Modbus, active
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**In/Output circuits (intrinsically safe)**  
(depending on p.c.b. and I/O-function)

**Printed circuit board:**

**Exi-IO**

Current output, passive  
HART communication  
(terminals C, C-)

type of protection Intrinsic Safety Ex ia IIC  
or Ex ib IIC  
only for connection to a certified intrinsically safe  
circuit

Maximum values:

$U_i = 30 \text{ V}$   
 $I_i = 100 \text{ mA}$   
 $P_i = 1.0 \text{ W}$   
 $C_i = 10 \text{ nF}$   
 $L_i$  negligibly low

or

Current output, active  
HART communication  
(terminals C, C-)

type of protection Intrinsic Safety Ex ia IIC  
or Ex ib IIC

Maximum values:

$U_o = 21 \text{ V}$   
 $I_o = 90 \text{ mA}$   
 $P_o = 0.5 \text{ W}$

linear characteristic

$C_o$	90 nF	110 nF
$L_o$	2.0 mH	0.5 mH

and

Puls/Status output, passive  
(terminals D, D-)

type of protection Intrinsic Safety Ex ia IIC  
or Ex ib IIC  
only for connection to a certified intrinsically safe  
circuit

Maximum values:

$U_i = 30 \text{ V}$   
 $I_i = 100 \text{ mA}$   
 $P_i = 1.0 \text{ W}$   
 $C_i = 10 \text{ nF}$   
 $L_i$  negligibly low





**Exi-Option  
Exi-Option 2**

Current output, passive  
(terminals A, A-)

type of protection Intrinsic Safety      Ex ia IIC  
or      Ex ib IIC  
only for connection to a certified intrinsically safe  
circuit

Maximum values:

$U_i = 30 \text{ V}$   
 $I_i = 100 \text{ mA}$   
 $P_i = 1.0 \text{ W}$   
 $C_i = 10 \text{ nF}$   
 $L_i$  negligibly low

or

Current input, active  
(terminals A, A-)

type of protection Intrinsic Safety      Ex ia IIC  
or      Ex ib IIC

Maximum values:

$U_o = 24.1 \text{ V}$   
 $I_o = 99 \text{ mA}$   
 $P_o = 0.6 \text{ W}$   
linear characteristic  
 $C_o = 75 \text{ nF}$   
 $L_o = 0.5 \text{ mH}$

or

Current output, active  
(terminals A, A-)

type of protection Intrinsic Safety      Ex ia IIC  
or      Ex ib IIC

Maximum values:

$U_o = 21 \text{ V}$   
 $I_o = 90 \text{ mA}$   
 $P_o = 0.5 \text{ W}$   
linear characteristic

$C_o$	90 nF	110 nF
$L_o$	2.0 mH	0.5 mH

and

Puls/Status output  
Control input, passive  
(terminals B, B-)

type of protection Intrinsic Safety      Ex ia IIC  
or      Ex ib IIC  
only for connection to a certified intrinsically safe  
circuit

Maximum values:

$U_i = 30 \text{ V}$   
 $I_i = 100 \text{ mA}$   
 $P_i = 1.0 \text{ W}$   
 $C_i = 10 \text{ nF}$   
 $L_i$  negligibly low



### Fieldbus IO

Profibus-PA  
Foundation Fieldbus  
passive

(terminals D, D-, C, C-)

type of protection Intrinsic Safety Ex ia IIC  
or Ex ib IIC/IIB  
only for connection to a certified intrinsically safe  
circuit

Maximum values:

$U_i = 24 \text{ V}$   
 $I_i = 380 \text{ mA}$   
 $P_i = 5.32 \text{ W}$   
 $C_i = 5 \text{ nF}$   
 $L_i = 10 \text{ } \mu\text{H}$

suitable for connection to an intrinsically safe  
fieldbus in accordance with the FISCO-model

**Data circuit**  
(terminals A, B)

type of protection Intrinsic Safety Ex ib IIC

Maximum values:

$U_o = 6 \text{ V}$   
 $I_o = 33 \text{ mA}$   
 $P_o = 120 \text{ mW}$   
trapezoidal characteristic  
 $C_o = 1.9 \text{ } \mu\text{F}$   
 $L_o = 2 \text{ mH}$

### Mesuring transducer, type MFC300 F

**Supply circuit**  
(terminals +, -)

type of protection Intrinsic Safety Ex ib IIC

Maximum values:

$U_o = 16.5 \text{ V}$   
 $I_o = 305 \text{ mA}$   
 $P_o = 1.25 \text{ W}$   
linear characteristic  
 $C_o = 230 \text{ nF}$   
 $L_o = 320 \text{ } \mu\text{H}$

### Mesuring transducer, type MFC300 F T6

**Supply circuit**  
(terminals +, -)

type of protection Intrinsic Safety Ex ib IIC

Maximum values:

$U_o = 16.5 \text{ V}$   
 $I_o = 262 \text{ mA}$   
 $P_o = 1.07 \text{ W}$   
linear characteristic  
 $C_o = 240 \text{ nF}$   
 $L_o = 450 \text{ } \mu\text{H}$



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The intrinsically safe circuits are safely electrically isolated from all non-intrinsically safe circuits up to a peak value of the nominal voltage of 375 V.

Special conditions for safe use

1. The measuring transducer, type MFC300F / MFC300F T6 shall be included in the equipotential bonding system of the hazardous area.
2. Opening the enclosure inside the hazardous area is only permissible in a de-energized state and with keeping a subsequent waiting time (warning label !)  
This waiting time is: 35 minutes for temperature class T6  
and 10 minutes for temperature class T5  
The waiting time may be omitted for temperature classes T4 ... T1.
3. Only certified cable glands may be applied as cable entries. Non-used openings shall be sealed by means of certified blind plugs.