Guided Radar (TDR) Level Transmitter for storage and process applications

Supplementary Instructions for IECEx applications
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1.1 Scope of the document

These instructions are applicable only to the explosion-protection version of the TDR level transmitter. For all other data, use the Quick Start and Handbook. If you do not have these documents, please contact the nearest office or download them from the manufacturer’s internet site.

INFORMATION!

The information in these supplementary instructions only contains the data applicable to explosion protection. The technical data for the non-Ex version in the Handbook shall be valid in its current version, provided that it is not rendered invalid or replaced by these supplementary instructions.

WARNING!

Installation, commissioning and maintenance may only be carried out by “Personnel trained in explosion protection”.

1.2 Device description

The level transmitter is approved for use in potentially explosive atmospheres when equipped with the appropriate options.

1.3 Standards and approvals

DANGER!

In compliance with the IECEx scheme rules, the IECEx version of the device described in these Supplementary Instructions agrees with International Standards IEC 60079-0:2011, IEC 60079-1:2014, IEC 60079-11:2011, IEC 60079-26:2014 and IEC 60079-31:2013. The Ex ia, Ex ia/db, Ex db ia, Ex ia/tb, Ex ia tb and Ex ic versions are certified for use in hazardous areas by the DEKRA Certification B.V. under DEK 11.0060X.

WARNING!

Carefully read the IECEx approval certificate. Obey the boundary conditions.
### 1.4 Equipment protection levels (EPL)

#### 1.4.1 Ex ia-approved devices

The Ex ia-approved device is suitable for use in potentially explosive atmospheres of all flammable substances in Gas Groups IIA, IIB and IIC when fitted with appropriate options. It is certified for applications for which an EPL of Ga/Gb or Gb is necessary.

The Ex ia-approved device is also suitable for use in potentially explosive atmospheres of all flammable substances in Dust Groups IIIA, IIIB and IIC when fitted with appropriate options. It is certified for applications for which an EPL of Da/Db or Db is necessary.

#### 1.4.2 Ex ia/db, Ex db ia, Ex ia/tb and Ex ia tb-approved devices

The Ex ia/db and Ex db ia-approved device is suitable for use in potentially explosive atmospheres of all flammable substances in Gas Groups IIA, IIB and IIC when fitted with the appropriate options. It is certified for applications for which an EPL of Ga/Gb or Gb is necessary.

The Ex ia/tb and Ex ia tb-approved device is suitable for use in potentially explosive atmospheres of all flammable substances in Dust Group IIIA, IIIB and IIC when fitted with the appropriate options. It is certified for applications for which an EPL of Da/Db or Db is necessary.

#### 1.4.3 Ex ic-approved devices

The Ex ic-approved device is suitable for use in potentially explosive atmospheres of all flammable substances in Gas Groups IIA, IIB and IIC when fitted with appropriate options. It is certified for applications for which an EPL of Gc is necessary.

The Ex ic-approved device is also suitable for use in potentially explosive atmospheres of all flammable substances in Dust Group IIIA, IIIB and IIC when fitted with appropriate options. It is certified for applications for which an EPL of Dc is necessary.
1.5 IECEx nameplates

Signal converter housing (compact and remote (field) versions)

![Nameplate on the signal converter housing (compact and remote (field) versions)](image)

Figure 1-1: Nameplate on the signal converter housing (compact and remote (field) versions)

1. Approval logo
2. IECEx certification number
3. Types of device protection including approved Gas Groups and temperature classes (T6...T3 or T2 – depends on the probe type) and equipment protection level
   Types of device protection including approved Dust Groups, maximum surface temperature degree of ingress protection (if fitted with the appropriate cable glands) and equipment protection level
4. 4...20 mA passive – HART output option [Ex ia or Ex ic approvals]: Intrinsically-safe circuit data
   4...20 mA passive – HART output option [Ex ia/db, Ex db ia, Ex ia/tb and Ex ia tb approvals]: Maximum voltage in accordance with IEC 60079-0. Refer to 7 for the input voltage range.
   Fieldbus (FF or PROFIBUS PA) options: Entity or FISCO power supply parameters
5. 4...20 mA passive – HART output option [Ex ia/db, Ex db ia, Ex ia/tb and Ex ia tb approvals]: Minimum waiting time after power-off before it is safe to open the terminal compartment
6. Cable entry type and size [M20×1.5 or ½ NPT]
7. Input voltage range and maximum current [4...20 mA passive – HART] / basic current (FF or PROFIBUS PA)
8. Type code – for more data, refer to “Order code” in the handbook
Probe housing (remote (field) version)

Figure 1-2: Nameplate on the probe housing (remote (field) version)

1. Approval logo
2. IECEx certification number
3. Types of device protection including approved Gas Groups, temperature classes (T6...T3 or T2 – depends on the probe type) and equipment protection level
   Types of device protection (explosive atmosphere – dust), zones, maximum surface temperature, equipment protection level and degree of ingress protection (if fitted with the appropriate cable glands)
4. Type code – for more data, refer to "Order code" in the handbook
2.1 Precautions

2.1.1 General notes

**WARNING!**
When you install the device, obey the conditions in the IECEx approval certificate. These conditions include:
- The special conditions for safe use.
- The Essential Health and Safety Requirements.
The certificate is given on the DVD-ROM supplied with the device. You can also download the certificate from our internet site.

**DANGER!**
This installation must agree with IEC 60079-14: Explosive atmospheres – Part 14: Electrical installations design, selection and erection.

**DANGER!**
The device contains a PTFE boundary wall between the process and the signal converter. Do not use the device in the process if the PTFE part is not resistant to corrosion by the tank product.

2.1.2 Electrostatic discharge

**DANGER!**
Risk of electrostatic discharge from:
- the painted surfaces of the aluminium housing
- the plastic protective sheathes (PVC, PVDF or PP) on single rod probes, and
- the coated single cable probes (PFA, PP, PTFE, FEP)

**DANGER!**
Take the necessary antistatic precautions if:
- you handle the device in potentially explosive atmospheres,
- you install the device in potentially explosive atmospheres or
- you use the device in potentially explosive atmospheres.

Install the device correctly to prevent electrostatic discharge. Make sure that all equipment is correctly grounded.

Make sure that the housing and adjacent objects do not rub together.

*If dirt collects on the device, clean it with a damp cloth.*

Do not install in a location where the electrostatic charge can increase. This includes:

- locations near ventilation systems,
- locations where there is a risk of an increase in electrostatic charge caused by compressed air and dust,
- locations near machines that use friction,
- locations near systems that apply electrons as a spray [e.g. near electrostatic painting systems], and
- locations near other machines and systems that can have large electrostatic charges.
2.2 Operating conditions

The allowable ambient temperature and corresponding flange temperature range for the device depends on the IEC equipment protection level (EPL) and temperature classes marked on the nameplate.

2.2.1 Ambient and flange temperature

The IEC equipment protection level and temperature class give the ambient temperature and related flange temperature ranges for the device.

**WARNING!**
The gasket temperature must be in the approved limits. For more data, refer to “Pressure and temperature ranges” in the Installation chapter of the handbook.

**Definitions**

Figure 2-2: Definitions

1. Compact version: Signal converter, process connection and probe
2. Remote (Field) version: remote converter
3. Remote (Field) version: probe housing, process connection and probe
WARNING!
Compact version only: If the device is used in a potentially explosive atmosphere that contains dust, do not install the device on the side of the tank.

If the device must operate at a high process temperature, make sure that the maximum flange temperature and maximum ambient temperature are not more than the values given in the table.

INFORMATION!
If the device is equipped with the Metaglas® option, BM 102 adaptor, BM 100 A adaptor or the Ø24/32 mm adaptor for the OPTIFLEX 1300 C, use the values that follow.

The temperature data that follows is applicable to devices that have the 4...20 mA passive - HART, PROFIBUS PA or FOUNDATION™ fieldbus output options.

**Compact versions**
**EPL Ga/Gb: Ex ia and Ex ia/db devices**

<table>
<thead>
<tr>
<th>Temperature class</th>
<th>Maximum ambient temperature</th>
<th>Max. flange temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Ø2 mm / Ø0.08&quot; single cable probe</td>
<td>Ø2 mm / Ø0.08&quot; single cable probe</td>
</tr>
<tr>
<td></td>
<td>(HT version)</td>
<td>(other versions)</td>
</tr>
<tr>
<td></td>
<td>°C</td>
<td>°F</td>
</tr>
<tr>
<td>T6</td>
<td>+54</td>
<td>+129</td>
</tr>
<tr>
<td>T5</td>
<td>+70</td>
<td>+158</td>
</tr>
<tr>
<td>T4</td>
<td>+80</td>
<td>+176</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Temperature class</th>
<th>Minimum ambient temperature</th>
<th>Min. flange temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Ø2 mm / Ø0.08&quot; single cable probe</td>
<td>Ø2 mm / Ø0.08&quot; single cable probe</td>
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<tr>
<td></td>
<td>(HT version)</td>
<td>(other versions)</td>
</tr>
<tr>
<td></td>
<td>°C</td>
<td>°F</td>
</tr>
<tr>
<td>T6...T2</td>
<td>-40</td>
<td>-40</td>
</tr>
</tbody>
</table>
## Compact version

EPL Gb: Ex ia and Ex db ia devices  
EPL Gc: Ex ic devices

### Temperature class

<table>
<thead>
<tr>
<th>Temperature</th>
<th>Minimum ambient temperature</th>
<th>Max. flange temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Ø2 mm / Ø0.08” single cable probe (HT version)</td>
<td>Ø2 mm / Ø0.08” single cable probe (other versions)</td>
</tr>
<tr>
<td></td>
<td>[°C] [°F]</td>
<td>[°C] [°F]</td>
</tr>
<tr>
<td>T6</td>
<td>+54 [129]</td>
<td>+52 [125]</td>
</tr>
<tr>
<td></td>
<td>+51</td>
<td>+42 [107]</td>
</tr>
<tr>
<td></td>
<td>+66</td>
<td>+57 [134]</td>
</tr>
<tr>
<td></td>
<td>+76</td>
<td>+67 [152]</td>
</tr>
<tr>
<td></td>
<td>+73</td>
<td>+57 [134]</td>
</tr>
<tr>
<td></td>
<td>+68</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>+65</td>
<td>-</td>
</tr>
<tr>
<td>T2</td>
<td>+60</td>
<td>+140</td>
</tr>
<tr>
<td></td>
<td>+54</td>
<td>+129</td>
</tr>
</tbody>
</table>

1. If the device has an adaptor for BM 102 probes, this temperature is only permitted for devices that have an extension option.
2. Make sure that gasket temperature is in the specified limits. For more data, refer to the handbook.

### Temperature class

<table>
<thead>
<tr>
<th>Temperature</th>
<th>Minimum ambient temperature</th>
<th>Min. flange temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Ø2 mm / Ø0.08” single cable probe (HT version)</td>
<td>Ø2 mm / Ø0.08” single cable probe (other versions)</td>
</tr>
<tr>
<td></td>
<td>[°C] [°F]</td>
<td>[°C] [°F]</td>
</tr>
<tr>
<td>T6...T2</td>
<td>-40 [40]</td>
<td>-40 [40]</td>
</tr>
<tr>
<td></td>
<td>-39 [38]</td>
<td>-36 [32]</td>
</tr>
</tbody>
</table>

1. Make sure that gasket temperature is in the specified limits. For more data, refer to the handbook.
Remote (Field) versions (probe housing only)

EPL Ga/Gb: Ex ia and Ex db ia devices

<table>
<thead>
<tr>
<th>Temperature class</th>
<th>Maximum ambient temperature</th>
<th>Max. flange temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Ø2 mm / Ø0.08&quot; single cable probe</td>
<td>Ø2 mm / Ø0.08&quot; single cable probe</td>
</tr>
<tr>
<td></td>
<td>[°C]</td>
<td>[°F]</td>
</tr>
<tr>
<td>T6</td>
<td>+51</td>
<td>+123</td>
</tr>
<tr>
<td>T5</td>
<td>+70</td>
<td>+158</td>
</tr>
<tr>
<td>T4</td>
<td>+80</td>
<td>+176</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Temperature class</th>
<th>Minimum ambient temperature</th>
<th>Min. flange temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Ø2 mm / Ø0.08&quot; single cable probe</td>
<td>Ø2 mm / Ø0.08&quot; single cable probe</td>
</tr>
<tr>
<td></td>
<td>[°C]</td>
<td>[°F]</td>
</tr>
<tr>
<td>T6...T2</td>
<td>-40</td>
<td>-40</td>
</tr>
</tbody>
</table>

INFORMATION!

Remote converter

The maximum ambient temperature, $T_a$, permitted depends on the temperature class:
- $T_a = +60^\circ C$ for class T6
- $T_a = +70^\circ C$ for class T5
- $T_a = +80^\circ C$ for class T4
Remote (Field) version (probe housing only)

EPL Gb: Ex ia and Ex db ia devices
EPL Gc: Ex ic devices

<table>
<thead>
<tr>
<th>Temperature class</th>
<th>Maximum ambient temperature</th>
<th>Min. flange temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Ø2 mm / Ø0.08” single cable probe</td>
<td>Ø2 mm / Ø0.08” single cable probe</td>
</tr>
<tr>
<td></td>
<td>[°C]</td>
<td>[°F]</td>
</tr>
<tr>
<td>T6</td>
<td>+51</td>
<td>+123</td>
</tr>
<tr>
<td></td>
<td>+48</td>
<td>+118</td>
</tr>
<tr>
<td>T5</td>
<td>+66</td>
<td>+150</td>
</tr>
<tr>
<td></td>
<td>+65</td>
<td>+149</td>
</tr>
<tr>
<td>T4</td>
<td>+79</td>
<td>+174</td>
</tr>
<tr>
<td></td>
<td>+75</td>
<td>+167</td>
</tr>
<tr>
<td></td>
<td>+71</td>
<td>+160</td>
</tr>
<tr>
<td>T3</td>
<td>+69</td>
<td>+156</td>
</tr>
<tr>
<td></td>
<td>+65</td>
<td>+149</td>
</tr>
<tr>
<td></td>
<td>+62</td>
<td>+143</td>
</tr>
<tr>
<td>T2</td>
<td>+54</td>
<td>+129</td>
</tr>
<tr>
<td></td>
<td>+47</td>
<td>+116</td>
</tr>
</tbody>
</table>

1. If the device has an adaptor for BM 102 probes, this temperature is only permitted for devices that have an extension option.
2. Make sure that gasket temperature is in the specified limits. For more data, refer to the handbook.

**INFORMATION!**

Remote converter

The maximum ambient temperature, $T_a$, permitted depends on the temperature class:

- $T_a = +60°C$ for class T6
- $T_a = +70°C$ for class T5
- $T_a = +80°C$ for class T4

---

1. Make sure that gasket temperature is in the specified limits. For more data, refer to the handbook.
Compact and Remote (Field) versions
EPL Da/Db, Db: Ex ia, Ex ia/tb and Ex ia tb devices
EPL Dc: Ex ic devices

<table>
<thead>
<tr>
<th>Maximum flange temperature</th>
<th>Maximum ambient temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Ø2 mm / Ø0.08” single cable probe</td>
</tr>
<tr>
<td></td>
<td>Compact version</td>
</tr>
<tr>
<td>[°C]</td>
<td>[°F]</td>
</tr>
<tr>
<td>+80</td>
<td>+176</td>
</tr>
<tr>
<td>+90</td>
<td>+194</td>
</tr>
<tr>
<td>+100</td>
<td>+212</td>
</tr>
<tr>
<td>+110</td>
<td>+230</td>
</tr>
<tr>
<td>+120</td>
<td>+248</td>
</tr>
<tr>
<td>+130</td>
<td>+266</td>
</tr>
<tr>
<td>+140</td>
<td>+284</td>
</tr>
<tr>
<td>+150</td>
<td>+302</td>
</tr>
<tr>
<td>+160</td>
<td>+320</td>
</tr>
<tr>
<td>+170</td>
<td>+338</td>
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<td>+180</td>
<td>+356</td>
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<td>+190</td>
<td>+374</td>
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<td>+392</td>
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<td>+220</td>
<td>+428</td>
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<td>+230</td>
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<td>+500</td>
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<td>+270</td>
<td>+518</td>
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<td>+536</td>
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<tr>
<td>+290</td>
<td>+554</td>
</tr>
<tr>
<td>+300</td>
<td>+572</td>
</tr>
</tbody>
</table>
2.2.2 Maximum surface temperature of the housing for dust applications

**WARNING!**

**EPL Da/Db, Db, Dc: Ex ia, Ex ia/tb, Ex ia tb and Ex ic devices only**

If the ambient and flange temperatures of the device are not more than values given in the table for Ex ia, Ex ia/tb, Ex ia tb and Ex ic devices, the surface temperature of the housing (compact or remote version) will not be more than +90°C / +194°F. In these conditions, the maximum surface temperature of other parts (process connection etc.) can be more than the maximum housing surface temperature, but it will not be more than the process temperature.

For more data, refer to the table for Ex ia, Ex ia/tb, Ex ia tb and Ex ic devices in the "Ambient and flange temperature" section.

2.2.3 Process pressure

<table>
<thead>
<tr>
<th>Equipment protection level [EPL]</th>
<th>Allowable process pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>[kPa]</td>
</tr>
<tr>
<td>Ga/Gb</td>
<td>80…110</td>
</tr>
<tr>
<td>Others</td>
<td>As per non-Ex device</td>
</tr>
</tbody>
</table>
3.1 General notes

**WARNING!**
- De-energize the circuit.
- Use the applicable cable glands for the cable entry openings in the housing (M20×1.5 or ½ NPT). For the cable entry size, refer to the device nameplate.
- If ambient temperature >65°C / >149°F, use heat-resistant cables, cable glands and cable entry plugs certified for continuous operation above +80°C / +176°F.

3.2 Terminal compartment

3.2.1 How to open the terminal compartment

**WARNING!**
If dirt collects on the housing, clean the device with a damp cloth before you remove the terminal compartment cover.

How to open the Ex i terminal compartment

![Figure 3-1: How to open the Ex i terminal compartment](image)

How to open the Ex d / Ex t terminal compartment

![Figure 3-2: How to open the Ex d / Ex t terminal compartment](image)

| ① | Cover stop |
| ② | Terminal compartment cover |
Equipment needed (not supplied)

- For Ex i-approved devices: 3 mm Allen wrench.
- For Ex d- / Ex t-approved devices: 2.5 mm Allen wrench.

**INFORMATION!**

Ex i applications

If you remove the terminal compartment cover, the device has a degree of ingress protection IP20.

**WARNING!**

Ex d / Ex t applications

Do not remove the terminal compartment cover while the electrical power is connected.

- De-energize the circuit.
- **Ex i-approved devices**: Remove the cover stop 1.
  - Use a 3 mm Allen wrench.
- **Ex d- / Ex t-approved devices**: After the time given in the table that follows, remove the cover stop 1.
  - Use a 2.5 mm Allen wrench.
- Remove the terminal compartment cover 2.

<table>
<thead>
<tr>
<th>Temperature class</th>
<th>Waiting time before opening</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>[minutes]</td>
</tr>
<tr>
<td>T6, T5</td>
<td>10</td>
</tr>
<tr>
<td>T4, T3, T2</td>
<td>Not necessary</td>
</tr>
</tbody>
</table>
3.2.2 How to close the terminal compartment

**Ex i applications**
- Attach the terminal compartment cover \(^2\). Turn the terminal compartment cover carefully to prevent damage to the thread and the gasket.
- Make sure that the terminal compartment cover is tight.
- Use a 3 mm Allen wrench to attach the cover stop \(^1\).
- Make sure that the cover stop \(^1\) screw is tight.

**DANGER!**
**Ex d / Ex t applications**
Make sure that the terminal compartment is correctly sealed. An explosion can cause death or injury to personnel and/or damage to equipment. Obey the instructions that follow:

- Attach the terminal compartment cover \(^2\). Turn the terminal compartment cover carefully to prevent damage to the thread and the gasket.
- Make sure that the terminal compartment cover is tight.
- Use a 2.5 mm Allen wrench to attach the cover stop \(^1\).
- Make sure that the cover stop \(^1\) screw is tight.

3.3 Terminal tightening capacity

The terminal tightening capacity for the current output terminal and the signal cable is:

<table>
<thead>
<tr>
<th>Output option</th>
<th>Type of wire</th>
<th>Terminal tightening capacity</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>[mm(^2)]</td>
</tr>
<tr>
<td>4...20 mA + HART</td>
<td>Rigid</td>
<td>2.5</td>
</tr>
<tr>
<td></td>
<td>Flexible</td>
<td>2.5</td>
</tr>
<tr>
<td>PROFIBUS PA or FOUNDATION™ fieldbus</td>
<td>Rigid</td>
<td>3.3</td>
</tr>
<tr>
<td></td>
<td>Flexible</td>
<td>3.3</td>
</tr>
</tbody>
</table>
3.4 Equipotential bonding system

Compact version
There is a terminal at the bottom of the converter that can be used as an equipotential bonding conductor. Connect the device to the equipotential bonding system for the hazardous location.

Remote (Field) version
There is a terminal on the wall support and a terminal at the bottom of the probe housing that can be used as equipotential bonding conductors. Connect the device to the equipotential bonding system for the hazardous location.

Figure 3-3: Ex i applications: Terminals for the equipotential bonding system

Figure 3-4: Ex d / Ex t applications: Terminals for the equipotential bonding system
3.5 Ex ia equipment

3.5.1 How to connect the electrical cables

Refer to the handbook for data about the device terminals.

Cable glands are supplied on customer demand. If you supply the cable glands, this part must have a degree of ingress protection IP≥6X (IEC 60529). We recommend that you use a part that has a degree of ingress protection IP≥66. Make sure that the cable gland is sealed.

Obey the instructions that follow:

- Electrical wires must agree with applicable standards (e.g. IEC 60079-14).
- Use the electrical connection procedure in the Handbook.
- Put the electrical wires in position and safely attach them to prevent damage. The electrical wires must also be a sufficient distance from hot surfaces.
- Make sure that unused electrical wires are safely connected to the ground potential of the hazardous area. If this is not possible, make sure that each of the unused electrical wires are safely isolated (other electrical wires, ground etc.) and rated for a test voltage ≥500 VRMS.
- If it is necessary, make sure the electrical wire insulation gives good protection from corrosion.
- Connect only to separate certified, intrinsically-safe circuits. Make sure that the electrical circuit characteristics are not more than the values that follow.
- Do not remove more than 6 mm / 0.2” of insulation from the wire.

3.5.2 Maximum intrinsically-safe values for the electrical circuit

<table>
<thead>
<tr>
<th>Output option</th>
<th>Intrinsically-safe values for the electrical circuit</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>$U_i$</td>
</tr>
<tr>
<td></td>
<td>[V]</td>
</tr>
<tr>
<td>4...20 mA passive - HART</td>
<td>≤30</td>
</tr>
<tr>
<td>PROFIBUS PA FOUNDATION™ fieldbus</td>
<td>Entity</td>
</tr>
<tr>
<td></td>
<td>FISCO</td>
</tr>
</tbody>
</table>

3.5.3 Supply voltage

Level transmitter with the 4...20 mA output option

<table>
<thead>
<tr>
<th>Current output terminal</th>
<th>Minimum voltage at output terminal [VDC]</th>
<th>Maximum voltage at output terminal [VDC]</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>11.5 (1)</td>
<td>30 (1)</td>
</tr>
</tbody>
</table>

(1) For a current output of 22 mA

Level transmitter with the PROFIBUS PA or FOUNDATION fieldbus output option

<table>
<thead>
<tr>
<th>Output terminal</th>
<th>Minimum voltage at output terminal [VDC]</th>
<th>Maximum voltage at output terminal [VDC]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Entity</td>
<td>9</td>
<td>24</td>
</tr>
<tr>
<td>FISCO</td>
<td>9</td>
<td>17.5</td>
</tr>
</tbody>
</table>
3.5.4 Electrical schematic

Level transmitter with the 4...20 mA passive - HART output option

![Electrical schematic for Ex ia-approved equipment with the 4...20 mA passive - HART output option](image1)

Figure 3-5: Electrical schematic for Ex ia-approved equipment with the 4...20 mA passive - HART output option

Level transmitter with the FOUNDATION™ fieldbus or PROFIBUS PA output option

![Electrical schematic for Ex ia-approved equipment with the FOUNDATION™ fieldbus or PROFIBUS PA output option](image2)

Figure 3-6: Electrical schematic for Ex ia-approved equipment with the FOUNDATION™ fieldbus or PROFIBUS PA output option

1. Intrinsically-safe power supply
2. Approved barrier with entity parameters or FISCO power supply
3. Non-Ex zone
4. Ex zone
5. Resistor for HART® communication
6. Grounding wire - if the electrical cable is shielded (braided wire etc.). NOTE: Shielded electrical cable is mandatory for fieldbus output options.

Remote [Field] version
The signal cable (between the converter electronics and the probe electronics) is supplied by the manufacturer for IECEx applications. The signal cable cannot be changed by the user. For more data, speak to the supplier.
3.6 Ex ia/db, Ex db ia, Ex ia/tb and Ex ia tb equipment

3.6.1 General notes

Ex ia/db-, Ex db ia-, Ex ia/tb- and Ex ia tb-approved equipment have two separate compartments. The electronics in the electronics block compartment are Ex ia-approved and the terminals compartment is Ex d / Ex t-approved.

INFORMATION!
The flamepath dimensions are better than the values specified in the International Standard IEC 60079-1 (minimum length 13.9 mm and maximum gap 118 µm).

3.6.2 How to connect the electrical cables

Cable glands are supplied on customer demand. If you supply the cable glands, this part must have a degree of ingress protection IP>=6X (IEC 60529).
3.6.3 Supply voltage

**WARNING!**
Use only Ex d-approved cable glands and plugs for Ex d applications. Use only Ex t-approved cable glands and plugs for Ex t applications. Do not remove more than 6 mm / 0.2” of insulation from the wire.

- Do not remove more than 6 mm / 0.2” of insulation from the wire.
- Connect the load resistor to the positive terminal of the power supply.
- Ground the negative connection.
- If the load resistor has to be connected to the negative terminal, the loop resistance must not be more than 350 ohms.

**CAUTION!**
*4...20 mA passive - HART output option*: Do not ground the positive connection.

### 3.6.3.1 Level transmitter with the 4...20 mA output option

**INFORMATION!**
For maximum intrinsically-safe values, refer to Maximum intrinsically-safe values for the electrical circuit on page 20.

<table>
<thead>
<tr>
<th>Entity</th>
<th>Minimum voltage at output terminal [VDC]</th>
<th>Maximum voltage at output terminal [VDC]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Current output terminal</td>
<td>13.5 ①</td>
<td>36 ①</td>
</tr>
</tbody>
</table>

① For a current output of 22 mA

### 3.6.3.2 Level transmitter with the PROFIBUS PA or FOUNDATION fieldbus output option

<table>
<thead>
<tr>
<th>Output terminal</th>
<th>Entity</th>
<th>Minimum voltage at output terminal [VDC]</th>
<th>Maximum voltage at output terminal [VDC]</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>FISCO</td>
<td>9</td>
<td>24</td>
</tr>
<tr>
<td></td>
<td></td>
<td>9</td>
<td>17.5</td>
</tr>
</tbody>
</table>

For more data, refer to Maximum intrinsically-safe values for the electrical circuit on page 20.

3.6.4 Electrical schematic

**DANGER!**
Keep the grounding wire a minimum distance of 2 mm / 0.83” away from the output terminal.

**CAUTION!**
Make sure that you connect the load resistor to the positive side.
The signal cable (between the converter electronics and the probe electronics) is supplied by the manufacturer for IECEx applications. The signal cable cannot be changed by the user. For more data, speak to the supplier.

**Level transmitter with the 4...20 mA passive - HART output option**

![Electrical schematic for Ex ia/db, Ex db ia, Ex ia/tb and Ex ia tb-approved equipment (with galvanic isolation)](image1)

**Figure 3-9:** Electrical schematic for Ex ia/db, Ex db ia, Ex ia/tb and Ex ia tb-approved equipment (with galvanic isolation)

1. Galvanically-isolated power supply
2. Power supply
3. Resistor for HART® communication
4. Non-Ex zone
5. Ex zone
6. |U| < 13 V
7. Grounding wire - if the electrical cable is shielded (braided wire etc.)

**Level transmitter with the FOUNDATION™ fieldbus or PROFIBUS PA output option**

![Electrical schematic for Ex ia/db, Ex db ia, Ex ia/tb and Ex ia tb-approved equipment with the FOUNDATION™ fieldbus or PROFIBUS PA output option](image2)

**Figure 3-11:** Electrical schematic for Ex ia/db, Ex db ia, Ex ia/tb and Ex ia tb-approved equipment with the FOUNDATION™ fieldbus or PROFIBUS PA output option

1. Approved barrier with entity parameters or FISCO power supply. For more data, refer to Maximum intrinsically-safe values for the electrical circuit on page 20.
2. Non-Ex zone
3. Ex zone
4. Grounding wire. NOTE: Shielded electrical cable is mandatory for fieldbus output options.

**Remote (Field) version**
The signal cable (between the converter electronics and the probe electronics) is supplied by the manufacturer for IECEx applications. The signal cable cannot be changed by the user. For more data, speak to the supplier.
3.7 Ex ic equipment

3.7.1 How to connect the electrical cables

Refer to the handbook for data about the device terminals.

Cable glands are supplied on customer demand. If you supply the cable glands, this part must have a degree of ingress protection IP≥6X (IEC 60529). We recommend that you use a part that has a degree of ingress protection IP≥66. Make sure that the cable gland is sealed.

Obey the instructions that follow:

• Electrical wires must agree with applicable standards (e.g. IEC 60079-14).
• Use the electrical connection procedure in the Handbook.
• Put the electrical wires in position and safely attach them to prevent damage. The electrical wires must also be a sufficient distance from hot surfaces.
• Make sure that unused electrical wires are safely connected to the ground potential of the hazardous area. If this is not possible, make sure that each of the unused electrical wires are safely isolated (other electrical wires, ground etc.) and rated for a test voltage ≥500 V_{RMS}.
• If it is necessary, make sure the electrical wire insulation gives good protection from corrosion.
• Connect only to separate certified, intrinsically-safe circuits. Make sure that the electrical circuit characteristics are not more than the values that follow.
• Do not remove more than 6 mm / 0.2” of insulation from the wire.

3.7.2 Maximum intrinsically-safe values for the electrical circuit

<table>
<thead>
<tr>
<th>Output option</th>
<th>Intrinsically-safe values for the electrical circuit</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>( U_i )</td>
</tr>
<tr>
<td></td>
<td>[V]</td>
</tr>
<tr>
<td>4...20 mA passive - HART</td>
<td>( \leq 30 )</td>
</tr>
<tr>
<td>PROFIBUS PA FOUNDATION™ fieldbus</td>
<td>Entity</td>
</tr>
<tr>
<td>FISCO</td>
<td>( \leq 17.5 )</td>
</tr>
</tbody>
</table>

\( I_i \) and \( P_i \) values are not applicable.

3.7.3 Supply voltage

**Level transmitter with the 4...20 mA output option**

<table>
<thead>
<tr>
<th>Current output terminal</th>
<th>Minimum voltage at output terminal [VDC]</th>
<th>Maximum voltage at output terminal [VDC]</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>11.5 ( 1 )</td>
<td>30 ( 1 )</td>
</tr>
</tbody>
</table>

\( 1 \) For a current output of 22 mA

**Level transmitter with the PROFIBUS PA or FOUNDATION fieldbus output option**

<table>
<thead>
<tr>
<th>Output terminal</th>
<th>Minimum voltage at output terminal [VDC]</th>
<th>Maximum voltage at output terminal [VDC]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Entity</td>
<td>9</td>
<td>32</td>
</tr>
<tr>
<td>FISCO</td>
<td>9</td>
<td>17.5</td>
</tr>
</tbody>
</table>
3.7.4 Electrical schematic

Level transmitter with the 4...20 mA passive - HART output option

![Electrical schematic for Ex ic-approved equipment with the 4...20 mA passive - HART output option](image)

Figure 3-12: Electrical schematic for Ex ic-approved equipment with the 4...20 mA passive - HART output option

Level transmitter with the FOUNDATION™ fieldbus or PROFIBUS PA output option

![Electrical schematic for Ex ic-approved equipment with the FOUNDATION™ fieldbus or PROFIBUS PA output option](image)

Figure 3-13: Electrical schematic for Ex ic-approved equipment with the FOUNDATION™ fieldbus or PROFIBUS PA output option

1. Approved barrier with entity parameters or FISCO power supply
2. Non-Ex zone
3. Ex zone
4. Grounding wire - if the electrical cable is shielded (braided wire etc.). NOTE: Shielded electrical cable is mandatory for fieldbus output options.

Remote [Field] version

The signal cable (between the converter electronics and the probe electronics) is supplied by the manufacturer for IECEx applications. The signal cable cannot be changed by the user. For more data, speak to the supplier.
WARNING!
Make sure that it is safe to supply electrical power. Do a start-up check:

- Are the wetted components (gasket, flange and probe) resistant to corrosion by the tank product?
- Does the information given on the nameplate agree with the application?
- Did you connect the equipotential bonding system correctly?
- **Ex d applications**: Are the cable glands, plugs and adaptors Ex d-approved?
- **Ex t applications**: Are the cable glands, plugs and adaptors Ex t-approved?
- **Ex ia applications**: Are you using an intrinsically-safe barrier within the correct parameters? For more data, refer to *Ex ia equipment* on page 20. The electrical circuit characteristics must not be more than the maximum intrinsically-safe values.
- **Ex ic applications**: Are you using an intrinsically-safe barrier within the correct parameters? For more data, refer to *Ex ic equipment* on page 25. The electrical circuit characteristics must not be more than the maximum intrinsically-safe values.
- Did you install the correct cable glands? Is the terminal compartment correctly sealed?
5.1 Periodic maintenance

No maintenance is necessary.

**INFORMATION!**
For more data about regular inspections and maintenance procedures for devices with Ex and other approvals, refer to the related supplementary instructions.

5.2 Keep the device clean

**DANGER!**
If dirt collects on the device, clean it with a damp cloth.

The device contains a PTFE boundary wall between the process and the signal converter. If the PTFE part is not resistant to corrosion by your cleaning agents, do not clean the device with them.

If you use the incorrect cleaning agent (i.e. the device is not resistant to corrosion by your cleaning agent), do not use the device in a hazardous location. If aid is necessary, speak or write to the supplier.

5.3 Manufacturer

If the serial number on the device nameplate starts with the letter "F", this device is made by:

KROHNE S.A.S.
2 Allée des Ors – B.P. 98
26103 Romans-sur-Isère CEDEX
France

If the serial number on the device nameplate starts with the letter "S", this device is made by:

KROHNE Measurement Technology (Shanghai) Co., Ltd.
Minshen Road 555 Songjiang Industrial Zone
Shanghai 201612
China

If you need to return your device for inspection or repair, make sure that you send it to the correct manufacturer and obey the instructions that follow.
5.4 Returning the device to the manufacturer

5.4.1 General information

This device has been carefully manufactured and tested. If installed and operated in accordance with these operating instructions, it will rarely present any problems.

**WARNING!**

*Should you nevertheless need to return a device for inspection or repair, please pay strict attention to the following points:*

- Due to statutory regulations on environmental protection and safeguarding the health and safety of the personnel, the manufacturer may only handle, test and repair returned devices that have been in contact with products without risk to personnel and environment.
- This means that the manufacturer can only service this device if it is accompanied by the following certificate (see next section) confirming that the device is safe to handle.

**WARNING!**

*If the device has been operated with toxic, caustic, radioactive, flammable or water-endangering products, you are kindly requested:*

- to check and ensure, if necessary by rinsing or neutralising, that all cavities are free from such dangerous substances,
- to enclose a certificate with the device confirming that it is safe to handle and stating the product used.
5.4.2 Form (for copying) to accompany a returned device

CAUTION!
To avoid any risk for our service personnel, this form has to be accessible from outside of the packaging with the returned device.

<table>
<thead>
<tr>
<th>Company:</th>
<th>Address:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Department:</td>
<td>Name:</td>
</tr>
<tr>
<td>Tel. no.:</td>
<td>Fax no. and/or Email address:</td>
</tr>
<tr>
<td>Manufacturer’s order no. or serial no.:</td>
<td></td>
</tr>
</tbody>
</table>

The device has been operated with the following medium:

<table>
<thead>
<tr>
<th>This medium is:</th>
<th>radioactive</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>water-hazardous</td>
</tr>
<tr>
<td></td>
<td>toxic</td>
</tr>
<tr>
<td></td>
<td>caustic</td>
</tr>
<tr>
<td></td>
<td>flammable</td>
</tr>
<tr>
<td></td>
<td>We checked that all cavities in the device are free from such substances.</td>
</tr>
<tr>
<td></td>
<td>We have flushed out and neutralized all cavities in the device.</td>
</tr>
</tbody>
</table>

We hereby confirm that there is no risk to persons or the environment through any residual media contained in the device when it is returned.

<table>
<thead>
<tr>
<th>Date:</th>
<th>Signature:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stamp:</td>
<td></td>
</tr>
</tbody>
</table>
KROHNE – Process instrumentation and measurement solutions

- Flow
- Level
- Temperature
- Pressure
- Process Analysis
- Services

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