MTBF estimation

Herewith the manufacturer:

KROHNE Messtechnik Ludwig Krohne Straße 5 47058 Duisburg Deutschland

States that the estimated MTBF for the following product is:

Product: IFC 070

MTBF: 272 years

Mean time between failure (MTBF) has been used for over 60 years as a basis for various decisions. Over the years more than 20 methods and procedures for lifecycle predictions, estimations and calculations have been developed.

We believe we have used a way, which truly reflects the performance of our flow meters. It is based on the Field Data Measurement Method, which uses real field failures and accounts for failure modes that prediction methods sometimes miss.

For this estimation of the MTBF, we analysed instruments produced since 2010, we analysed the number of shipped instruments and analysed the number of returned units for repair and all of their defects over that period. The variation of these returns is ranging from customer faults and complaints, customer requests for overhaul or annual recalibration, as well as unexpected meter failures occurred during operation. The latter is considered to be useful for the MTBF calculation, and incorporated in the calculation of the MTBF.

Name:

E. Gülcem

Position:

Quality manager

Date:

13.08.2019

Expiry date:

Signed:

12.08.2020

Note:

This declaration becomes invalid if technical modifications are introduced to the product without the manufacturers consent.