



## OPTIWAVE 3500 C Technical Datasheet

80 GHz Radar (FMCW) Level Transmitter for liquids with hygienic requirements

- Extensive choice of hygienic process connections
- Flush-mounted PEEK Lens antenna; CIP/SIP-suitable
- Small dead zone and beam angle for small and narrow tanks



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## 1.1 The FMCW radar level transmitter for liquids with hygienic requirements

This device is a non-contact radar level transmitter that uses FMCW technology. It measures distance, level and volume of liquids and pastes. It is ideal for measuring the level of hygienic liquids with its PEEK Lens antenna and wide range of process connection options.



- ① PEEK Lens antenna for the measurement of hygienic products
- ② 2-wire 80 GHz FMCW radar level transmitter
- ③ Large, backlit LCD screen with 4-button keypad can be used with a bar magnet without opening the housing cover. The software has a quick-setup assistant for easy commissioning. 12 languages are available.
- ④ Aluminium or stainless-steel housing

### Highlights

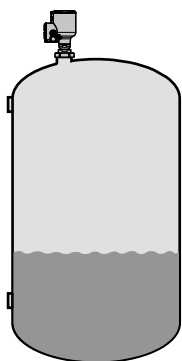
- KROHNE is the pioneer of FMCW radar level measurement and has more than 30 years of experience with this technology
- 2-wire loop-powered 80 GHz transmitter – HART® 7
- Accuracy:  $\pm 2$  mm /  $\pm 0.08$ ''
- PEEK Lens antenna measures distances up to 50 m / 164 ft at  $+150^{\circ}\text{C}$  /  $+302^{\circ}\text{F}$  and 25 barg / 362 psig
- Extensive choice of hygienic process connections: Tri-Clamp, Tuchenhagen VARIVENT®, SMS, DIN 11851, DIN 11864, NEUMO BioControl®
- Small dead zone and beam angle ( $8^{\circ}$  with DN40 /  $1\frac{1}{2}$ '' Lens antenna,  $10^{\circ}$  with DN25 / 1'')
- Extensive choice of hygienic process connections (ideal for cleaning-in-place / sterilization-in-place [CIP-SIP] processes)
- One user interface for all applications
- Empty tank spectrum function eliminates false reflections caused by tank internals
- Diagnosis functions according to NAMUR NE 107
- Conforms to NAMUR Recommendations NE 21, NE 43 and NE 53
- Can measure in fast moving processes (  $\leq 60$  m/min / 196.85 ft/min)

**Industries**

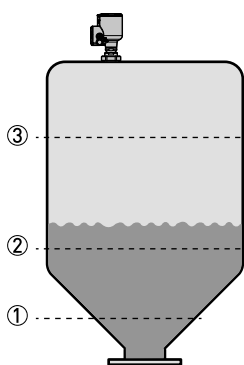
- Pharmaceutical
- Food & beverage

**Applications**

- High and narrow tanks, small tanks and agitated tanks for the storage or process liquid applications
- Replacement of hygienic radar devices with lower frequencies
- High-accuracy applications where  $\pm 2 \text{ mm} / \pm 0.08''$  is required

**1.2 Applications****1. Level measurement of liquids**

The level transmitter can measure the level of a wide range of liquid products on a large variety of installations within the stated pressure and temperature range. It is ideal for hygienic, pharmaceutical, and food and beverage applications. It does not require any calibration: it is only necessary to do a short configuration procedure.

**2. Volume (mass) measurement**

A strapping table function is available in the configuration menu for volume or mass measurement. Up to 50 volume (mass) values can be related to level values. For example:  
 Level ① = 2 m / Volume ① = e.g. 0.7 m<sup>3</sup>  
 Level ② = 10 m / Volume ② = e.g. 5 m<sup>3</sup>  
 Level ③ = 20 m / Volume ③ = e.g. 17 m<sup>3</sup>

This data permits the device to calculate (by linear interpolation) volume or mass between strapping table entries.

PACTware™ software and a DTM (Device Type Manager) is supplied free of charge with the device. This software permits the user to easily configure the device with a computer. It has a conversion table function with a large number of tank shapes.

### 1.3 Product family

#### OPTIWAVE 5200 C/F (10 GHz) for liquids in storage and process applications



This 10 GHz 2-wire FMCW radar level transmitter measures distance, level, volume, mass and flow rate of liquids and pastes. It is ideal for corrosive products with its PP or PTFE antenna options. It features unique PP and PTFE antennas for aggressive products. The device is able to measure distances up to 30 m / 98.4 ft in process conditions up to +250°C / +482°F and 40 barg / 580 psig.

The device agrees with SIL2 requirements for safety-related systems (as per IEC 61508). Output options include HART®, FOUNDATION™ fieldbus and PROFIBUS PA industrial communication protocols.

#### OPTIWAVE 5400 C (24 GHz) for liquids in basic process applications



Designed for basic liquid applications, this market entry 24 GHz 2-wire FMCW radar transmitter provides accurate readings even in fast moving processes, in closed tanks or in the open air like rivers or dams. Its proven PP Drop antenna is insensitive to condensation.

The OPTIWAVE 5400 can measure in process conditions with temperatures up to +130°C / +266°F and pressures up to 16 barg / 232 psig. The antenna options permit to measure distances up to 100 m / 328 ft. The device can be installed in high nozzles ( $\leq 1$  m / 3.28 ft) when it is fitted with antenna extensions.

### OPTIWAVE 7400 C (24 GHz) for agitated and corrosive liquids



This 24 GHz FMCW radar level transmitter is designed for liquids in harsh environment like tanks with agitators containing corrosives or in non-Ex applications with extremely high process temperatures, like molten salt in solar plants (+700°C / +1292°F). For toxic and dangerous products, the use of a Metaglas® second sealing barrier is recommended.

The PTFE and PEEK Drop antennas have optional flange plate protection for corrosive media. Heating and cooling systems prevent from crystallization inside the Metallic Horn antennas. The device measures distances up to 100 m / 328 ft and can be installed in high nozzles ( $\leq 1$  m / 3.28 ft) when fitted with antenna extensions. Standard process conditions up to +200°C / 392°F; 100 barg / 1450 psig (higher on request).

### OPTIWAVE 7500 C (80 GHz) for liquids in narrow tanks with internal obstructions



The small beam angle and negligible dead zone of this 80 GHz FMCW radar level transmitter makes it the premium choice for liquids in small and narrow tanks with internal obstructions like agitators or heating coils, as well as tanks with long nozzles. It can even measure through tank roofs made of non-conductive material (e.g. plastic, fiberglass or glass). The flush-mounted PEEK Lens antenna (no tank intrusion) is insensitive to deposit.

There is an extensive choice of process connections starting from 3/4". Flanges have an optional PEEK plate protection for corrosive tank contents. The OPTIWAVE 7500 operates in process conditions with temperatures up to +150°C / +302°F and pressures up to 40 barg / 580 psig. It measures distances up to 100 m / 328 ft and a 112 mm / 4.4" extension is available for high nozzles.

### OPTIWAVE 3500 C (80 GHz) for liquids with hygienic requirements



This 80 GHz FMCW radar transmitter for hygienic liquid applications in the pharmaceutical, food and beverage industries is CIP-SIP suitable and offers a large choice of hygienic process connections: Tri-Clamp®, Tuchenhagen VARIVENT®, SMS, DIN 11851, DIN 11864-1 Form A, NEUMO BioControl®.

The small dead zone and beam angle of its flush-mounted Lens antenna enables precise measurement even in small and narrow tanks with agitators. The OPTIWAVE 3500 measures up to 50 m / 164 ft in process conditions up to +150°C / +302°F and 25 barg / 363 psig.

### OPTIWAVE 6400 C (24 GHz) for solids from granulates to rocks



By combining high signal dynamics and FMCW radar technology, this market-entry 24 GHz radar device measures accurately and reliably the level of solids like stone, plastic granulates or coffee beans. No need for expensive antenna aiming kits or purging systems; the proven Drop antenna design minimizes scaling and is not affected by the angle of repose.

It operates in process conditions with temperatures up to +130°C / +266°F and pressures up to 16 barg / 232 psig. The antenna options permit the device to measure distances up to 100 m / 328 ft.

### OPTIWAVE 6500 C (80 GHz) for powders and dusty atmosphere



Accurate continuous level measurement of fine powders has to deal with a series of issues like dust, low-reflective media, build-up and uneven surfaces. The specific algorithms and high signal dynamics of this 80 GHz FMCW radar transmitter are the key to provide reliable and accurate readings despite these difficult conditions. Thanks to the small beam angle of the flush-mounted Lens antenna, this powerful device handles high and narrow silos even in the presence of internal obstructions.

The OPTIWAVE 6500 operates in process conditions with temperatures up to +200°C / +392°F and pressures up to 40 barg / 580 psig. It offers an extensive choice of threaded ( $\geq 1\frac{1}{2}$ " ) and flanged ( $\geq$  DN50 / 2" ) process connections. The antenna options permit the device to measure distances up to 100 m / 328 ft. A 112 mm / 4.4" extension is available for high nozzles.



## 1.4 Measuring principle

A radar signal is emitted via an antenna, reflected from the product surface and received after a time  $t$ . The radar principle used is FMCW (Frequency Modulated Continuous Wave).

The FMCW-radar transmits a high frequency signal whose frequency increases linearly during the measurement phase (called the frequency sweep). The signal is emitted, reflected on the measuring surface and received with a time delay,  $t$ . Delay time,  $t=2d/c$ , where  $d$  is the distance to the product surface and  $c$  is the speed of light in the gas above the product.

For further signal processing the difference  $\Delta f$  is calculated from the actual transmitted frequency and the received frequency. The difference is directly proportional to the distance. A large frequency difference corresponds to a large distance and vice versa. The frequency difference  $\Delta f$  is transformed via a Fast Fourier Transform (FFT) into a frequency spectrum and then the distance is calculated from the spectrum. The level results from the difference between the tank height and the measured distance.

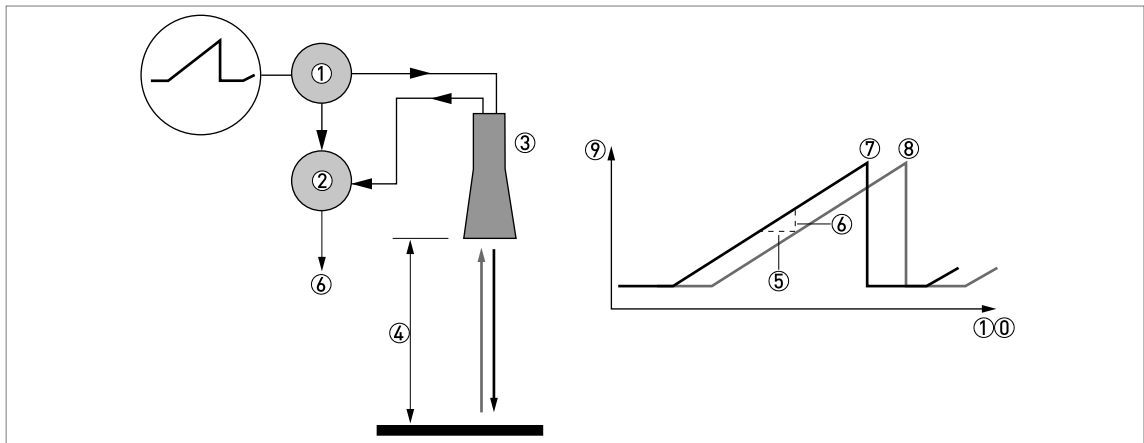


Figure 1-1: Measuring principle of FMCW radar

- ① Transmitter
- ② Mixer
- ③ Antenna
- ④ Distance to product surface, where change in frequency is proportional to distance
- ⑤ Differential time delay,  $\Delta t$
- ⑥ Differential frequency,  $\Delta f$
- ⑦ Frequency transmitted
- ⑧ Frequency received
- ⑨ Frequency
- ⑩ Time

## Measurement modes

### "Direct" mode

If the dielectric constant of the liquid is high ( $\epsilon_r \geq 1.4$ ), the level signal is the reflection on the surface of the liquid.

### "TBF Auto" mode

If the dielectric constant of the liquid is low ( $\epsilon_r$  1.4...1.5, for long-distance measurement), you must use "TBF Auto" mode to measure level correctly. "TBF Auto" is an automatic mode that lets the device make a selection between "Direct" mode and "TBF" mode. If the device finds a large radar reflection above the "tank bottom area" (the bottom 20% of the tank height), the device will use "Direct" mode. If the device finds a large radar reflection in the "tank bottom area", the device uses TBF mode. This mode can be used only in tanks with flat bottoms with a reference plate at the bottom.

### "Full TBF" mode

TBF = Tank Bottom Following. If the dielectric constant of the liquid is very low ( $\epsilon_r < 1.4$ ), you must use "TBF Full" mode to measure level correctly. The device uses the radar reflection on the bottom of the tank (the signal goes through the liquid). This mode can be used only in tanks with flat bottoms with a reference plate at the bottom.

## 2.1 Technical data

- *The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local sales office.*
- *Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website (Downloadcenter).*

### Measuring system

Measuring principle	2-wire loop-powered level transmitter; FMCW radar
Frequency range	W-band (78...82 GHz)
Max. radiated power (EIRP)	< -41.3 dBm according to ETSI EN 302 372 (TLPR) and ETSI EN 302 729 (LPR)
Application range	Level measurement of liquids, pastes and slurries in hygienic applications
Primary measured value	Distance and reflection
Secondary measured value	Level, volume and mass

### Design

Construction	The measurement system consists of a measuring sensor (antenna) and a signal converter
Options	Integrated LCD display (-20...+70°C / -4...+158°F); if the ambient temperature is not in these limits, then this condition can stop the display
	Weather protection
Max. measuring range (antenna)	Lens, DN25 (1"): 25 m / 82 ft
	Lens, DN40 (1½"): 50 m / 164 ft
	Refer also to "Measuring accuracy" on page 17
Min. tank height	0.2 m / 8"
Recommended minimum blocking distance	Lens, DN25 (1"): 0.1 m / 4"
	Lens, DN40 (1½"): 0.2 m / 8"
Min. distance for reflection measurement	1 m / 3.3 ft
Beam angle (antenna)	Lens, DN25 (1"): 10°
	Lens, DN40 (1½"): 8°
<b>Display and user interface</b>	
Display	Backlit LCD display
	128 × 64 pixels in 64-step greyscale with 4-button keypad
Interface languages	English, French, German, Italian, Spanish, Portuguese, Chinese (simplified), Japanese, Russian, Czech, Polish and Turkish

### Measuring accuracy

Resolution	1 mm / 0.04"
Repeatability	±1 mm / ±0.04"
Accuracy	±2 mm / ±0.08", when distance ≤ 10 m / 33 ft
	±0.02% of measured distance, when distance > 10 m / 33 ft. For more data, refer to the "Measuring accuracy" section in this chapter. If the maximum measuring range is more than 37 m / 121 ft, we recommend that the device has a calibration certificate option.
Digital temperature drift	Max. ±10 mm / ±0.39" for the full temperature range

Reference conditions acc. to EN 61298-1	
Temperature	+15...+25°C / +59...+77°F
Pressure	1013 mbara ±50 mbar / 14.69 psia ±0.73 psi
Relative air humidity	60% ±15%
Target	Metal plate in an anechoic chamber

### Operating conditions

Temperature	
Ambient temperature	-40...+80°C / -40...+176°F Integrated LCD display: -20...+70°C / -5...+140°F; if the ambient temperature is not in these limits, the display switches off. The device continues to operate correctly. Ex: see supplementary operating instructions or approval certificates.
Relative humidity	0...99%
Storage temperature	-40...+85°C / -40...+185°F
Process connection temperature (higher temperature on request)	-40...+150°C / -40...+302°F (the process connection temperature must agree with the temperature limits of the gasket material. Refer to "Materials" in this table.) Ex: see supplementary operating instructions or approval certificates
Pressure	
Process pressure	DN25 (1") Lens antenna with DN50 VARIVENT® Type N connection -1...10 barg / -14.5...145 psig
	DN25 (1") Lens antenna and DN40 (1½") Lens antenna with all process connections except the DN50 VARIVENT® Type N -1...25 barg / -14.5...363 psig
Other conditions	
Dielectric constant ( $\epsilon_r$ )	Direct mode: $\geq 1.4$ TBF mode: $\geq 1.1$
Ingress protection	IEC 60529: IP66 / IP68 (0.1 barg / 1.45 psig)
	NEMA 250: NEMA type 4X - 6 (housing) and type 6P (antenna)
Maximum rate of change	60 m/min / 196 ft/min

### Installation conditions

Process connection position	Make sure that there are not any obstructions directly below the process connection for the device. For more data, refer to <i>Installation</i> on page 26.
Dimensions and weights	For dimensions and weights data, refer to <i>Dimensions and weights</i> on page 20.

### Materials

Housing	Standard: Polyester-coated aluminium
	Option: Stainless steel (1.4404 / 316L)
Wetted materials	PEEK Victrex 450G and stainless steel (1.4404 / 316L)
Surface roughness of wetted parts	Ra < 0.8 µm / 32 µin – AARH
Gaskets	BioControl®: EPDM (-20°C...+150°C / -4...+302°F) SMS, Tri-Clamp®, VARIVENT®, DIN 11851, DIN 11864-1: without
Cable gland	Standard: none
	Options: Plastic (Non-Ex: black, Ex i-approved: blue); nickel-plated brass; stainless steel; M12 (4-pin connector)
Weather protection (Option)	Stainless steel (1.4404 / 316L)

### Process connections

For DN25/1" Lens antenna	Tri-Clamp® 1½" or 2"; DIN 11851 DN40 or DN50; DIN 11864-1 DN40 or DN50; SMS 51; VARIVENT® Type N (DN50); others on request
For DN40/1½" Lens antenna	BioControl® DN50; Tri-Clamp® 2"; others on request

### Electrical connections

Power supply	<b>Terminals output – Non-Ex / Ex i:</b> 12...30 V DC; min./max. value for an output of 21.5 mA at the terminals
	<b>Terminals output – Ex d:</b> 16...36 V DC; min./max. value for an output of 21.5 mA at the terminals
Maximum current	21.5 mA
Current output load	<b>Non-Ex / Ex i:</b> $R_L [\Omega] \leq ((U_{ext} - 12 \text{ V})/21.5 \text{ mA})$ . For more data, refer to <i>Minimum power supply voltage</i> on page 19.
	<b>Ex d:</b> $R_L [\Omega] \leq ((U_{ext} - 16 \text{ V})/21.5 \text{ mA})$ . For more data, refer to <i>Minimum power supply voltage</i> on page 19.
Cable entry	Standard: M20×1.5; Options: ½ NPT; 4-pin male M12 connector
Cable gland	Standard: none
	Options: M20×1.5 (cable diameter: 7...12 mm / 0.28...0.47"); others are available on request
Cable entry capacity (terminal)	0.5...3.31 mm² (AWG 20...12)

### Input and output

<b>Current output</b>	
Output signal	Standard: 4...20 mA
	Options: 3.8...20.5 mA acc. to NAMUR NE 43; 4...20 mA (reversed); 3.8...20.5 mA (reversed) acc. to NAMUR NE 43
Output type	Passive
Resolution	±1 µA
Temperature drift	Typically 50 ppm/K
Error signal	High: 21.5 mA; Low: 3.5 mA acc. to NAMUR NE 43
<b>HART®</b>	
Description	Digital signal transmitted with the current output signal (HART® protocol)
Version	7.4
Load	≥ 250 Ω
Digital temperature drift	Max. ±15 mm / 0.6" for the full temperature range
Multi-drop operation	Yes. Current output = 4 mA. Enter Program mode to change the polling address (1...63).
Available drivers	FC475, AMS, PDM, FDT/DTM
<b>PROFIBUS PA</b>	
Type	PROFIBUS MBP interface that agrees with IEC 61158-2 with 31.25 kbit/s; voltage mode (MBP = Manchester-Coded, Bus-Powered)
Function blocks	1 × Transducer Block Level (TB-Level), 1 × Physical Block (PB), 4 × Analog Input Block (AI), 1 × Totalizer Function Block (TOT)
Device power supply	9...32 V DC – bus powered; no additional power supply required
Polarity sensitivity	No
Basic current	18 mA

FOUNDATION™ fieldbus	
Physical layer	FOUNDATION™ fieldbus protocol that agrees with IEC 61158-2 and FISCO model; galvanically isolated
Communication standard	H1
ITK version	6.3
Function blocks	1 × Enhanced Resource Block (RB), 1 × Customer Level Transducer Block (LEVELTB), 1 × Customer Converter Transducer Block (CONVTB), 1 × Customer Diagnosis Transducer Block (DIAGTB), 4 × Analog Input Block (AI), 1 × Digital Input (DI), 1 × Integrator Block (IT), 1 × Proportional Integral Derivate Block (PID), 1 × Arithmetic Block (AR)
	Analog Input Block: 10 ms
	Digital Input Block: 20 ms
	Integrator Block: 15 ms
	Proportional Integral Derivate Block: 25 ms
Device power supply	Not intrinsically safe: 9...32 V DC
	Intrinsically safe: 9...24 V DC
Basic current	18 mA
Maximum error current FDE	25.5 mA (= basic current + error current = 18 mA + 7.5 mA)
Polarity sensitivity	No
Minimum cycle time	250 ms
Output data	Level, distance, volume, ullage volume, mass, ullage mass
Input data	None
Link Active Scheduler	Supported
NAMUR NE 107 data	Supported with FF field diagnosis (FF-891)

### Approvals and certification

CE / UKCA	The device meets the essential requirements of the EU Directives and UK Regulations. The manufacturer certifies successful testing of the product by applying the CE or UKCA marking.  For more data about the European Standards and UK Designated Standards related to this device, refer to the EU and the UKCA Declarations of Conformity. You can download this document free of charge from the website (Download Center).
Conformity to sanitary regulations	Regulation (EC) No 1935/2004, Commission Regulation (EC) No 2023/2006, Commission Regulation (EU) No 10/2011  FDA 21 CFR 177.2600 and CFR 177.2415
Vibration resistance	EN 60721-4-4 (class 4M4 / 5...8.5 Hz: ±3.5 mm / 8.5...200 Hz: 1g, 15g shock ½ sinus: 6ms); EN 61298-3 (10... 58 Hz: ±0.15 mm / 58...1000 Hz: 2g)
<b>Explosion protection</b>	
ATEX (EU Type Approval)	II 1/2 G Ex ia IIC T6...T3 Ga/Gb;
	II 1/2 D Ex ia IIIC T85°C...T150°C Da/Db;
	II 1/2 G Ex db ia IIC T6...T3 Ga/Gb;
	II 1/2 D Ex ia tb IIIC T85°C...T150°C Da/Db
ATEX (Type Approval)	II 3 G Ex ic IIC T6...T3 Gc;
	II 3 D Ex ic IIIC T85°C...T150°C Dc

IECEX	Ex ia IIC T6...T3 Ga/Gb;
	Ex ia IIIC T85°C...T150°C Da/Db;
	Ex db ia IIC T6...T3 Ga/Gb;
	Ex ia tb IIIC T85°C...T150°C Da/Db;
	Ex ic IIC T6...T3 Gc;
	Ex ic IIIC T85°C...T150°C Dc
UKEX - pending	II 1/2 G Ex ia IIC T6...T3 Ga/Gb;
	II 1/2 D Ex ia IIIC T85°C...T150°C Da/Db;
	II 1/2 G Ex db ia IIC T6...T3 Ga/Gb;
	II 1/2 D Ex ia tb IIIC T85°C...T150°C Da/Db
cQPSus	<b>Division ratings</b>
	XP-IS, Class I, Div 1, GPS ABCD, T6...T3;
	DIP, Class II/III, Div 1, GPS EFG, T85°C...T150°C;
	IS, Class I, Div 1, GPS ABCD, T6...T3;
	IS, Class II/III, Div 1, GPS EFG, T85°C...T150°C;
	NI, Class I, Div 2, GPS ABCD, T6...T3;
	NI, Class II/III, Div 2, GPS FG, T85°C...T150°C
	<b>Zone ratings</b>
	Class I, Zone 1, AEx db ia [ia Ga] IIC T6...T3 Gb (US) – antenna suitable for Zone 0; Ex db ia [ia Ga] IIC T6...T3 Gb (Canada) – antenna suitable for Zone 0;
	Class I, Zone 0, AEx ia IIC T6...T3 Ga (US); Ex ia IIC T6...T3 Ga (Canada);
	Zone 20, AEx ia IIIC T85°C...T150°C Da (US); Ex ia IIIC T85°C...T150°C Da (Canada);
Zone 21, AEx ia tb [ia Da] IIIC T85°C...T150°C Db (US) – antenna suitable for Zone 20; Ex ia tb [ia Da] IIIC T85°C...T150°C Db (Canada) – antenna suitable for Zone 20	
NEPSI	Ex ia IIC T3...T6 Ga/Gb;
	Ex db ia IIC T3...T6 Ga/Gb;
	Ex ia IIIC T85°C...T150°C Da / Ex ia IIIC T85°C...T150°C Db;
	Ex ia tb IIIC T85°C...T150°C Db
EAC-EX	Ga/Gb Ex ia IIC T6...T3 X;
	Da/Db Ex ia IIIC T85°C...T150°C X;
	Ga/Gb Ex db ia IIC T6...T3 X;
	Da/Db Ex ia tb IIIC T85°C...T150°C X
<b>Hygienic</b>	
3-A®	For Tri-Clamp®
EHEDG	For VARIVENT® Type N, Tri-Clamp®, DIN 11851 and DIN 11864-1 when fitted with an alternative gasket (which agrees with EHEDG Position paper "Easy cleanable pipe couplings and process connections" Version 5, June 2019).

Other standards and approvals	
SIL	SIL2/3 (SIL3: 1oo2 architecture is necessary for homogeneous redundancy) – certified according to all the requirements in EN 61508 (Full Assessment) and for high/low continuous demand mode operation. HFT=0, SFF=94.21% (for non-Ex / Ex i devices) or 94.50% (for Ex d devices), type B device
EMC	EU Electromagnetic Compatibility Directive SIL2-approved devices agree with EN 61326-3-1 and EN 61326-3-2
	UK Electromagnetic Compatibility Regulations
Radio approvals	EU Radio Equipment Directive (RED)
	UK Radio Equipment Regulations (RER)
	US: FCC Rules Part 15
	Industry Canada RSS-211
Electrical safety	EU: Agrees with the safety part of the EU Low Voltage Directive (LVD)
	UK: Agrees with the safety part of the UK Electrical Equipment (Safety) Regulations
	USA and Canada: Agrees with NEC and CEC requirements for installation in ordinary locations
NAMUR	NAMUR NE 21 Electromagnetic Compatibility (EMC) of Industrial Process and Laboratory Control Equipment
	NAMUR NE 43 Standardization of the Signal Level for the Failure Information of Digital Transmitters
	NAMUR NE 53 Software and Hardware of Field Devices and Signal Processing Devices with Digital Electronics
	NAMUR NE 107 Self-Monitoring and Diagnosis of Field Devices
CRN	This certification is applicable for all Canadian provinces and territories. For more data, refer to the website.
Construction code	Option: ASME B31.3

Table 2-1: Technical data

### Process connection options: flange facing finish

Type (flange facing)	Flange facing finish, $R_a$ (min...max)	
	[ $\mu\text{m Rz}$ ]	[ $\mu\text{in} - \text{AARH}$ ]
ISO 2852 / DIN 32676 (Tri-Clamp®)	≤ 0.76	30
DIN 11851		
DIN 11864-1		
SMS 1145		
NEUMO BioControl®		
VARIVENT® Type N		

Table 2-2: Process connection options: flange facing finish



## 2.2 Measuring accuracy

Use these graphs to find the measuring accuracy for a given distance from the transmitter.

### DN25 (1") Lens antenna

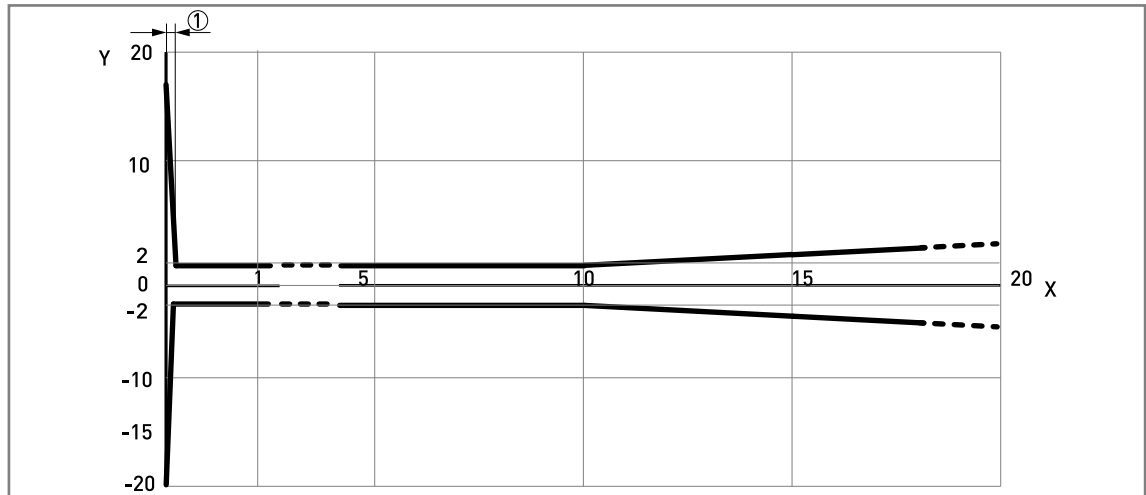


Figure 2-1: DN25 (1") Lens antenna: measuring accuracy (graph of measuring accuracy in mm against measuring distance in m)

X: Measuring distance from the thread stop or flange facing of the process connection [m]

Y: Measuring accuracy [+yy mm / -yy mm]

① 100 mm

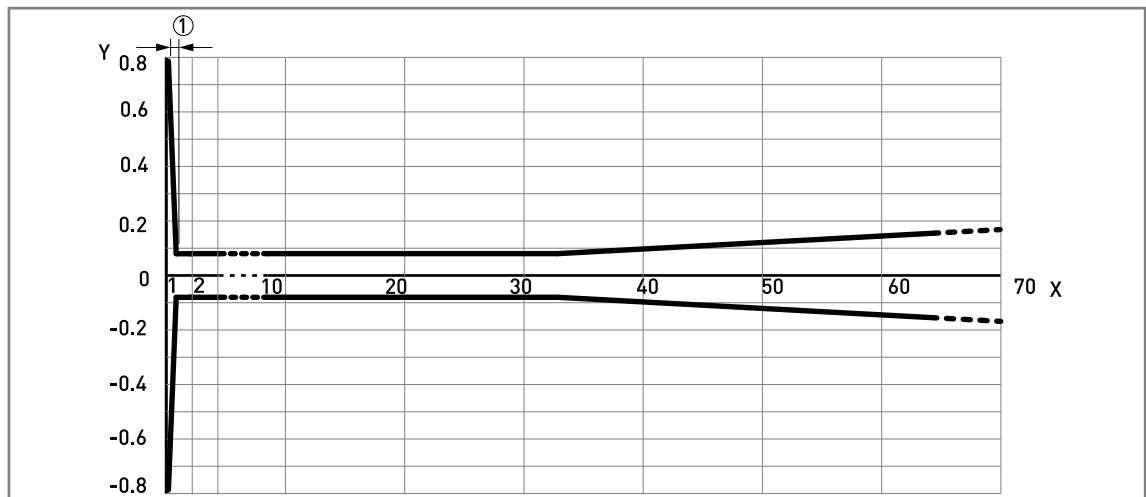


Figure 2-2: DN25 (1") Lens antenna: measuring accuracy (graph of measuring accuracy in inches against measuring distance in ft)

X: Measuring distance from the thread stop or flange facing of the process connection [ft]

Y: Measuring accuracy [+yy inches / -yy inches]

① 3.94"

To calculate the accuracy at a given distance from the antenna, refer to Technical data on page 11 (measuring accuracy).

DN40 (1½") Lens antenna

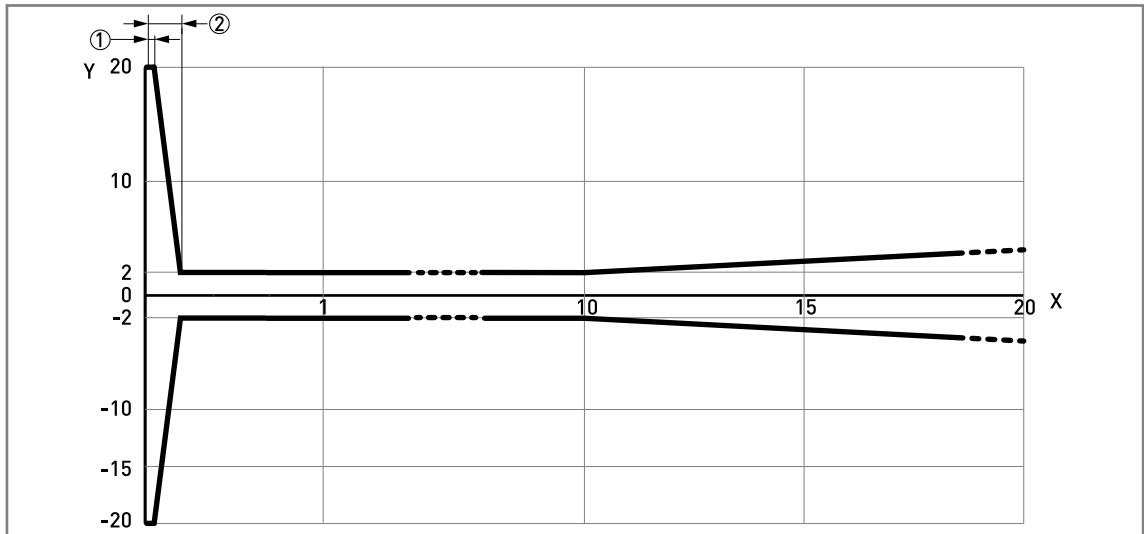


Figure 2-3: DN40 (1½") Lens antenna: measuring accuracy (graph of measuring accuracy in mm against measuring distance in m)

X: Measuring distance from the thread stop or flange facing of the process connection [m]

Y: Measuring accuracy [+yy mm / -yy mm]

① 50 mm

② 200 mm

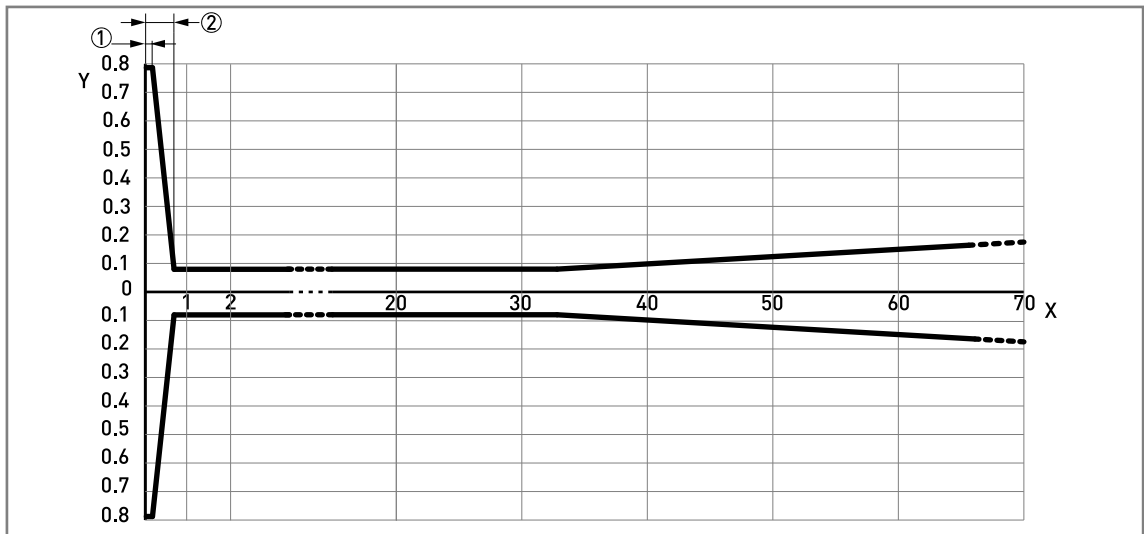


Figure 2-4: DN40 (1½") Lens antenna: measuring accuracy (graph of measuring accuracy in inches against measuring distance in ft)

X: Measuring distance from the thread stop or flange facing of the process connection [ft]

Y: Measuring accuracy [+yy inches / -yy inches]

① 1.97"

② 7.87"

To calculate the accuracy at a given distance from the antenna, refer to Technical data on page 11 (measuring accuracy).

## 2.3 Minimum power supply voltage

Use these graphs to find the minimum power supply voltage for a given current output load.

### Non-Ex and Hazardous Location approved (Ex i / IS) devices



Figure 2-5: Minimum power supply voltage for an output of 21.5 mA at the terminals (Non-Ex and Hazardous Location approval (Ex i / IS))

X: Power supply U [V DC]

Y: Current output load  $R_L$  [ $\Omega$ ]

### Hazardous Location (Ex d / XP/NI) approved devices

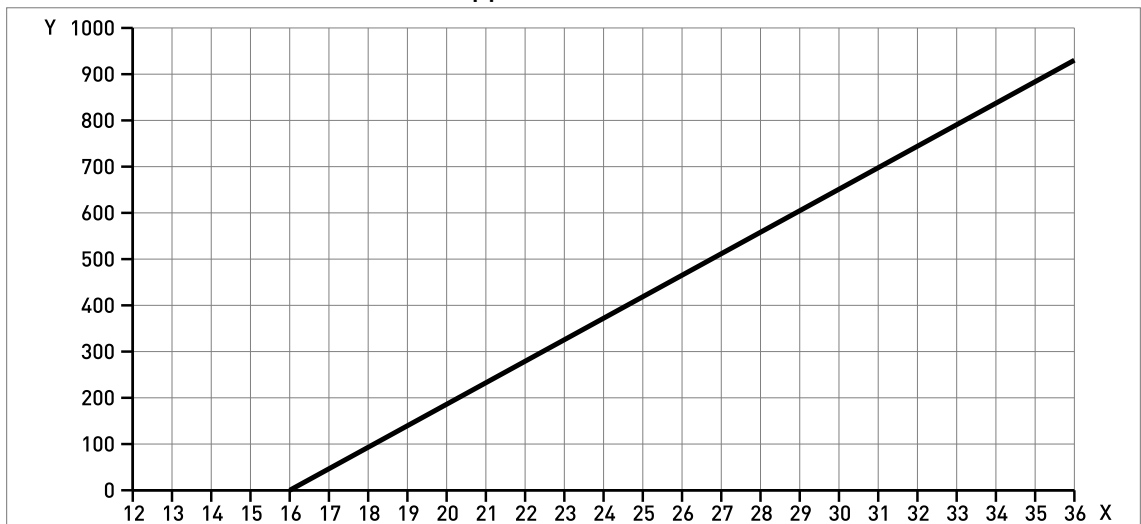


Figure 2-6: Minimum power supply voltage for an output of 21.5 mA at the terminals (Hazardous Location approval (Ex d / XP/NI))

X: Power supply U [V DC]

Y: Current output load  $R_L$  [ $\Omega$ ]

## 2.4 Dimensions and weights

### DN25 / 1" Lens antenna versions

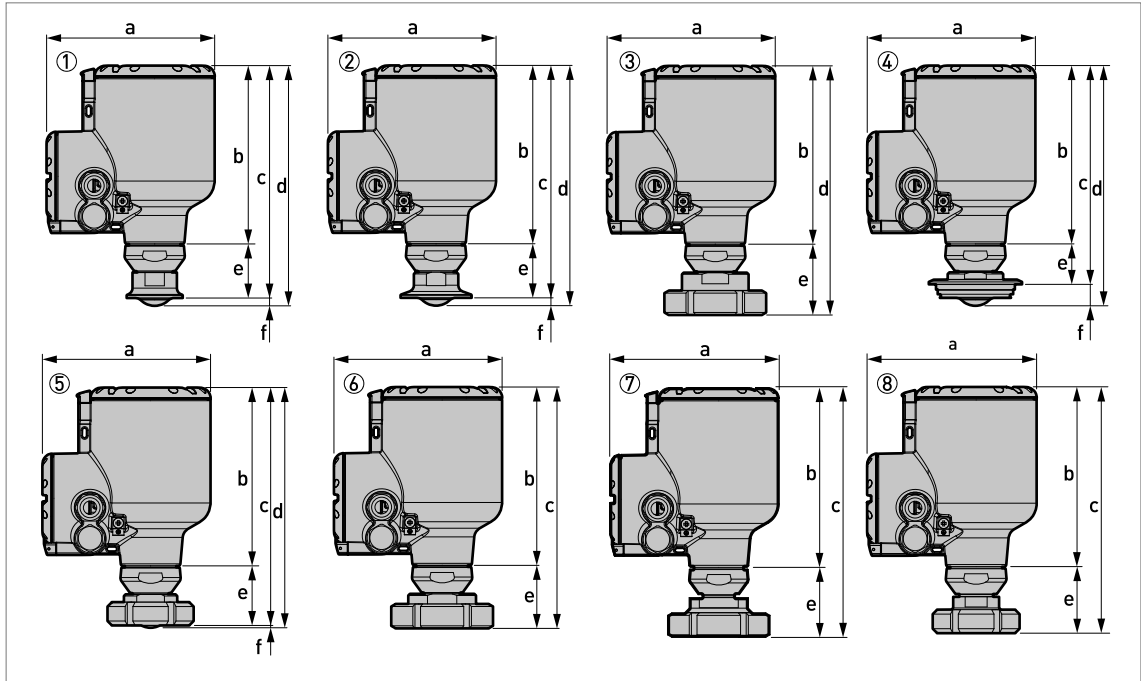


Figure 2-7: DN25 / 1" Lens antenna versions

- ① DN25 / 1" Lens antenna with 1½" Tri-Clamp® connection
- ② DN25 / 1" Lens antenna with 2" Tri-Clamp® connection
- ③ DN25 / 1" Lens antenna with SMS 1145 (51) connection
- ④ DN25 / 1" Lens antenna with VARIVENT® connection
- ⑤ DN25 / 1" Lens antenna with DN40 DIN 11851 connection
- ⑥ DN25 / 1" Lens antenna with DN50 DIN 11851 connection
- ⑦ DN25 / 1" Lens antenna with DN50 DIN 11864-1 connection
- ⑧ DN25 / 1" Lens antenna with DN40 DIN 11864-1 connection

- *The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47".*
- *Cable glands for cQPSus-approved devices must be supplied by the customer.*
- *A weather protection cover is available as an accessory with all devices.*

## DN25 / 1" Lens antenna: Dimensions in mm

Type of process connection	Dimensions [mm]					
	a	b	c	d	e	f
1½" Tri-Clamp®	151	160	209	216	48.7	7
2" Tri-Clamp®	151	160	209	216	48.7	11
SMS 1145	151	160	224	—	63.4	—
VARIVENT®	151	160	209	216	48.6	7
DN40 DIN 11851	151	160	214	216	53.6	2.1
DN50 DIN 11851	151	160	217	—	56.7	—
DN50 DIN 11864-1	151	160	222.8	—	62.5	—
DN40 DIN 11864-1	151	160	219.8	—	59.4	—

Table 2-3: DN25 / 1" Lens antenna: Dimensions in mm

## DN25 / 1" Lens antenna: Dimensions in inches

Type of process connection	Dimensions [inches]					
	a	b	c	d	e	f
1½" Tri-Clamp®	5.94	6.30	8.23	8.50	1.92	0.28
2" Tri-Clamp®	5.94	6.30	8.23	8.50	1.92	0.43
SMS 1145	5.94	6.30	8.82	—	2.50	—
VARIVENT®	5.94	6.30	8.23	8.50	1.91	0.28
DN40 DIN 11851	5.94	6.30	8.43	8.50	2.11	0.08
DN50 DIN 11851	5.94	6.30	8.54	—	2.23	—
DN50 DIN 11864-1	5.94	6.30	8.77	—	2.46	—
DN40 DIN 11864-1	5.94	6.30	8.65	—	2.34	—

Table 2-4: DN25 / 1" Lens antenna: Dimensions in inches

DN40 / 1½" Lens antenna versions

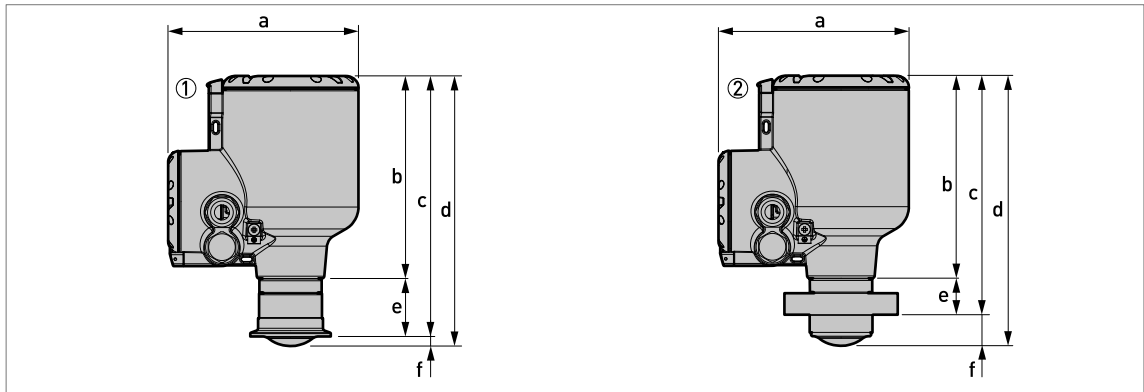


Figure 2-8: DN40 / 1½" Lens antenna versions

- ① DN40 / 1½" Lens antenna with 2" Tri-Clamp® connection
- ② DN40 / 1½" Lens antenna with DN50 NEUMO BioControl® connection

- The diameter of the outer sheath of the cable must be 7...12 mm or 0.28...0.47".
- Cable glands for cQPSus-approved devices must be supplied by the customer.
- A weather protection cover is available as an accessory with all devices.

DN40 / 1½" Lens antenna: Dimensions in mm

Type of process connection	Dimensions [mm]					
	a	b	c	d	e	f
2" Tri-Clamp®	151	160	209	216	48.7	11
DN50 NEUMO BioControl®	151	160	189.3	213.8	28.9	24.6

Table 2-5: DN40 / 1½" Lens antenna: Dimensions in mm

DN40 / 1½" Lens antenna: Dimensions in inches

Type of process connection	Dimensions [inches]					
	a	b	c	d	e	f
2" Tri-Clamp®	5.94	6.30	8.23	8.50	1.92	0.43
DN50 NEUMO BioControl®	5.94	6.30	7.45	8.41	1.14	0.97

Table 2-6: DN40 / 1½" Lens antenna: Dimensions in inches

## Stainless-steel cover options

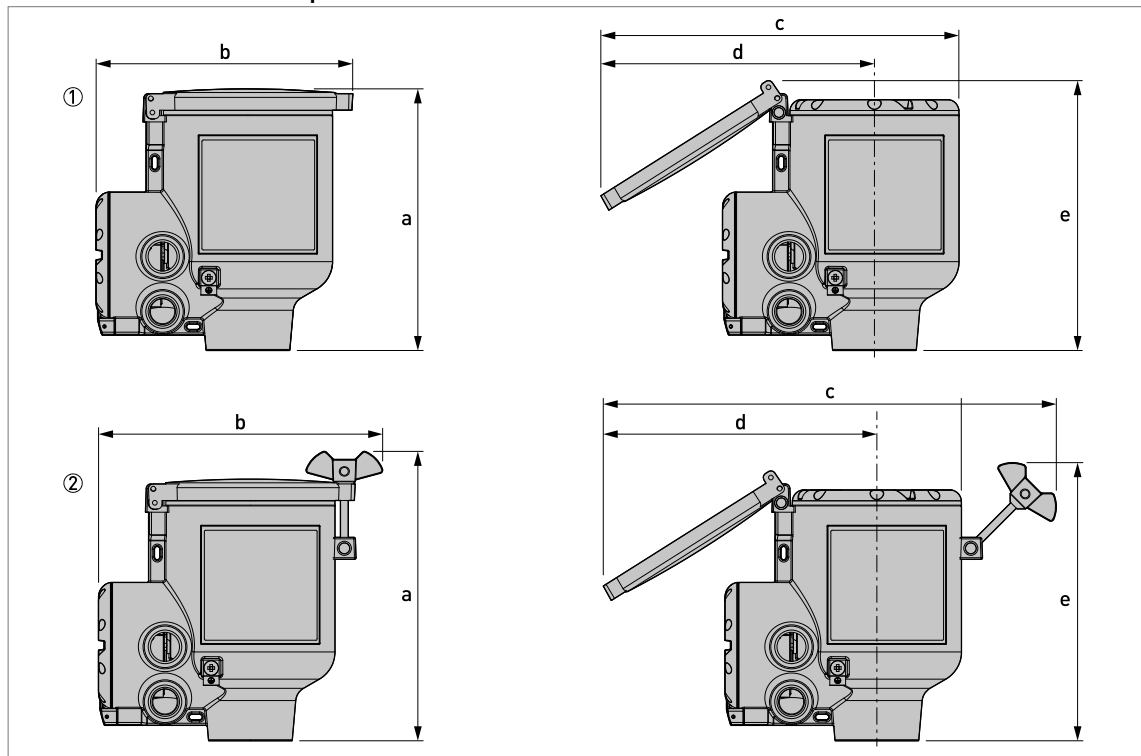


Figure 2-9: Stainless-steel cover options

- ① Signal converter housing with stainless-steel cover - without locking system
- ② Signal converter housing with stainless-steel cover - with locking system

	Dimensions									
	a		b		c		d		e	
	[mm]	[inch]	[mm]	[inch]	[mm]	[inch]	[mm]	[inch]	[mm]	[inch]
Without locking system	167	6.57	164	6.46	229	9.02	175	6.89	172	6.77
With locking system	184	7.24	181	7.13	289	11.38	175	6.89	177	6.97

Table 2-7: Stainless-steel cover options

Weather protection option

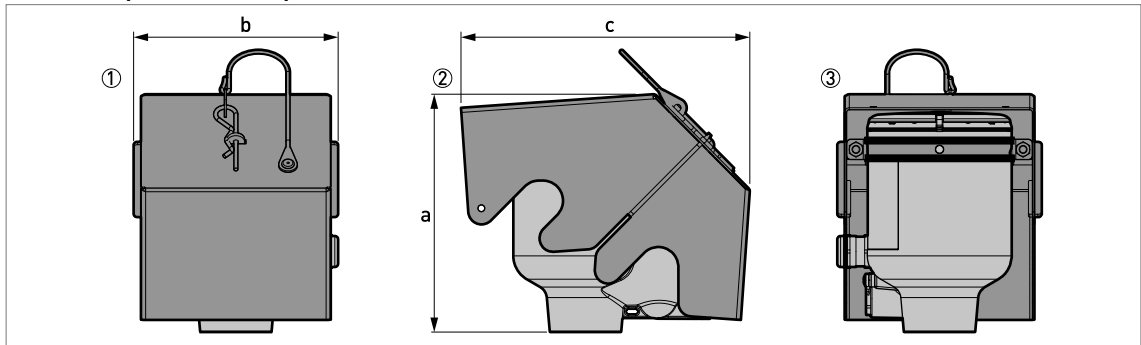


Figure 2-10: Weather protection option

- ① Front view (with weather protection closed)
- ② Left side (with weather protection closed)
- ③ Rear view (with weather protection closed)

	Dimensions						Weights	
	a		b		c		[kg]	[lb]
	[mm]	[inch]	[mm]	[inch]	[mm]	[inch]		
Weather protection	177	6.97	153	6.02	216	8.50	1.3	2.9

Table 2-8: Weather protection option



**Converter weight**

Type of housing	Weights	
	[kg]	[lb]
Compact aluminium housing	2.1	4.6
Compact stainless-steel housing	4.5	9.9

Table 2-9: Converter weight

**Antenna option weights**

Antenna options	Min./Max. weights	
	[kg]	[lb]

**Standard options, with converter**

DN25 (1") Lens antenna with 1.5" Tri-Clamp® connection	2.8	6.2
DN25 (1") Lens antenna with 2" Tri-Clamp® connection	2.8	6.2
DN25 (1") Lens antenna with DN40 DIN11851 connection	2.9	6.4
DN25 (1") Lens antenna with DN50 DIN11851 connection	3.2	7.1
DN25 (1") Lens antenna with DN51 SMS1145 connection	3.2	7.1
DN25 (1") Lens antenna with DN50 VARIVENT® Type N connection	2.9	6.4
DN25 (1") Lens antenna with DN40 DIN11864-1 connection	2.9	6.4
DN25 (1") Lens antenna with DN50 DIN11864-1 connection	3.2	7.1
DN40 (1½") Lens antenna with DN50 NEUMO BioControl® connection	2.9	6.4
DN40 (1½") Lens antenna with 2" Tri-Clamp® connection	2.4	5.3

Table 2-10: Antenna option weights

### 3.1 Intended use

*Responsibility for the use of the measuring devices with regard to suitability, intended use and corrosion resistance of the used materials against the measured fluid lies solely with the operator.*

*The manufacturer is not liable for any damage resulting from improper use or use for other than the intended purpose.*

This radar level transmitter measures distance, level, mass, volume and reflectivity of liquids, pastes and slurries.

It can be installed on tanks for hygienic applications.

### 3.2 Pre-installation requirements

*Obey the precautions that follow to make sure that the device is correctly installed.*

- Make sure that there is sufficient space on all sides.
- Protect the signal converter from direct sunlight. If necessary, install the weather protection accessory.
- Do not subject the signal converter to heavy vibrations. The devices are tested for vibration and agree with IEC 60068-2-6.

## 3.3 Installation

### 3.3.1 Pressure and temperature ranges

The process connection temperature range must agree with the temperature limits of the gasket material. The operating pressure range is subject to the process connection used and the flange temperature.

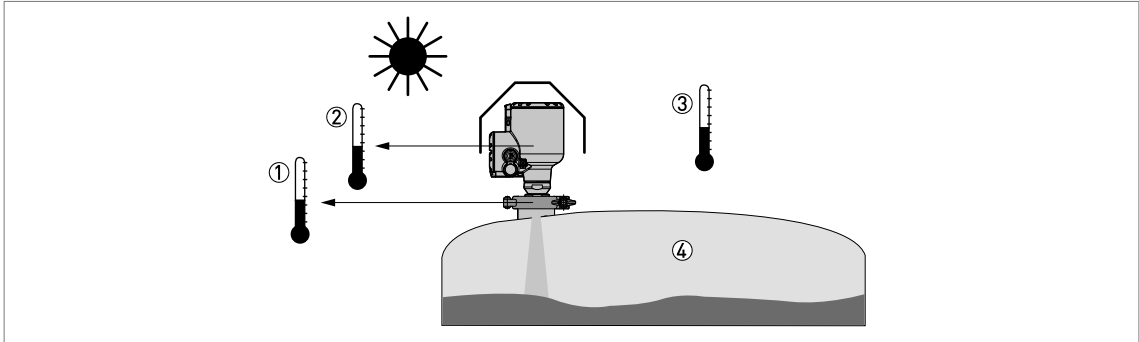


Figure 3-1: Pressure and temperature ranges

- ① Temperature at the process connection  
Non-Ex devices: The temperature range depends on the type of antenna, process connection and the seal material. Refer to the table that follows.  
Devices with Hazardous Location approvals: see supplementary instructions
- ② Ambient temperature for operation of the display  
-20...+70°C / -4...+158°F  
If the ambient temperature is not between these limits, then it is possible that the display screen will not operate temporarily. The device continues to measure level and send an output signal.
- ③ Ambient temperature  
Non-Ex devices: -40...+80°C / -40...+176°F  
Devices with Hazardous Location approvals: see supplementary instructions
- ④ Process pressure  
Depends on the type of antenna and process connection. Refer to the table that follows.

#### Maximum process connection temperature and operating pressure

Antenna type	Options	Maximum process connection temperature		Maximum operating pressure	
		[°C]	[°F]	[barg]	[psig]
Lens DN25 (1"), PEEK	DN50 VARIVENT® Type N adaptor	+150	+302	10	145
Lens DN25 (1"), PEEK	DN50 DIN 11851 adaptor; SMS 51	+150	+302	25	362
Lens DN25 (1"), PEEK	DN40 DIN 11851 adaptor; DIN 11864-1; Tri-Clamp®	+150	+302	40	580
Lens DN40 (1½"), PEEK	2" Tri-Clamp®; DN50 NEUMO BioControl®	+150	+302	40	580

Table 3-1: Maximum process connection temperature and operating pressure

### 3.3.2 Recommended mounting position

Follow these recommendations to make sure that the device measures correctly. They have an effect on the performance of the device.

We recommend that you prepare the installation when the tank is empty.

#### Recommended nozzle position for liquids, pastes and slurries

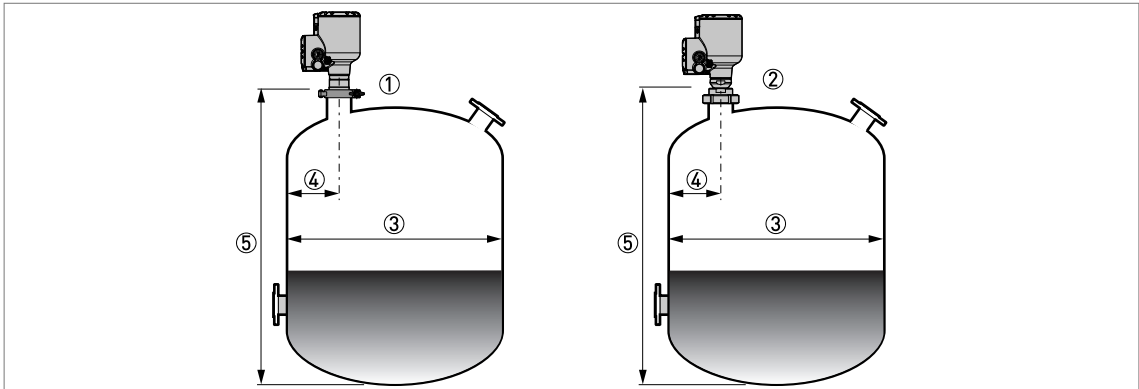


Figure 3-2: Recommended nozzle position for liquids, pastes and slurries

- ① Socket for the DN25 (1") Lens antenna
- ② Socket for the DN40 (1½") Lens antenna
- ③ Tank diameter
- ④ Minimum distance of the nozzle or socket from the tank wall (depends on the antenna type and size – refer to items ① and ② in this list):
  - DN25 (1") Lens:  $1/5 \times$  tank height
  - DN40 (1½") Lens:  $1/10 \times$  tank height
 Maximum distance of the nozzle or socket from the tank wall (depends on the antenna type and size – refer to items ① and ② in this list):
  - Lens:  $1/3 \times$  tank diameter
- ⑤ Tank height

If there is a nozzle on the tank before installation, the nozzle must be a minimum of 200 mm / 7.9" from the tank wall. The tank wall must be flat and there must not be obstacles adjacent to the nozzle or on the tank wall.

#### Number of devices that can be operated in a tank

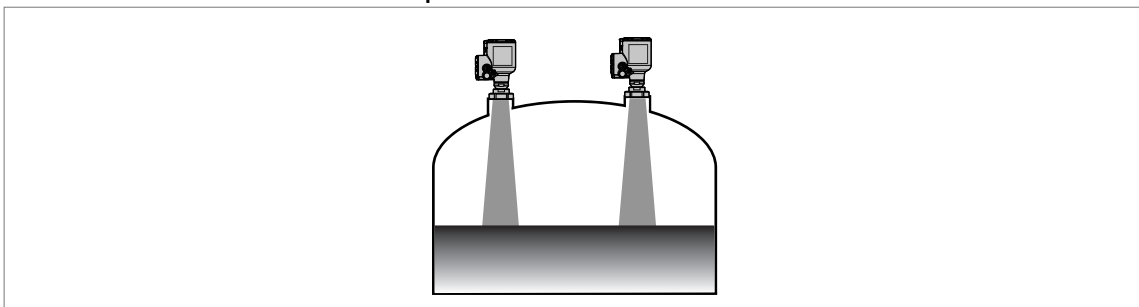


Figure 3-3: There is no maximum limit to the number of devices that can be operated in the same tank

There is no maximum limit to the number of devices that can be operated in the same tank. They can be installed adjacent to other radar level transmitters.

### 3.3.3 Mounting restrictions

#### LPR and TLPR devices

*LPR (Level Probing Radar) devices measure level in the open air or in a closed space (a metallic tank etc.). TLPR (Tank Level Probing Radar) devices measure level in a closed space only. You can use LPR devices for TLPR applications. .*

#### Causes of interference signals

- Objects in the tank or pit.
- Sharp corners that are perpendicular to the path of the radar beam.
- Sudden changes in tank diameter in the path of the radar beam.

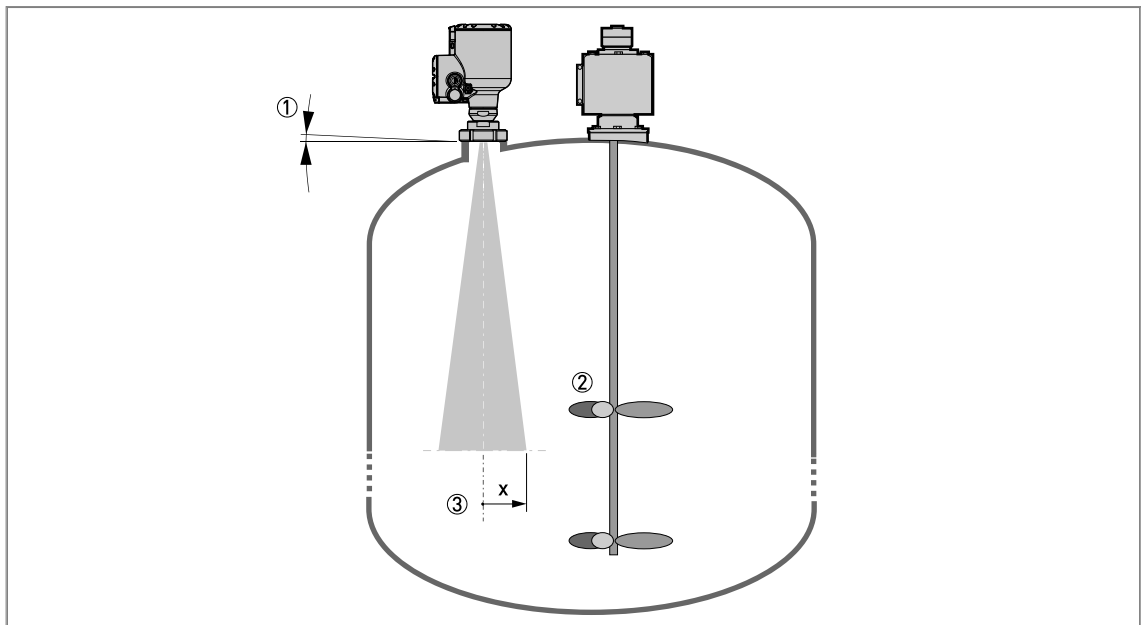
*Do not install the device above objects in the tank (agitator etc.) or pit. Objects in the tank or pit can cause interference signals. If there are interference signals, the device will not measure correctly.*

*If it is not possible to install the device on another part of the tank or pit, do an empty spectrum scan. For more data, refer to the handbook.*

#### Equipment and obstacles: how to prevent measurement of interference signals

Do not put the device immediately above equipment and obstacles in a tank or pit. This can have an effect on the performance of the device.

*If possible, do not install a nozzle on the tank centerline.*



**Figure 3-4: Equipment and obstacles: how to prevent measurement of interference signals**

- ① Do not tilt the device more than 2°
- ② We recommend that you do an empty spectrum recording if there are too many obstacles in the radar beam (refer to the handbook).
- ③ Beam radius of the antenna: refer to the table below. The beam radius increases by increments of "x" mm for each metre of distance from the antenna.

### Beam radius of the antenna

Antenna type	Beam angle	Beam radius, x	
		[mm/m]	[in/ft]
Lens, DN25 (1")	10°	87	1.0
Lens, DN40 (1½")	8°	70	0.8

Table 3-2: Beam radius of the antenna

### Product inlets

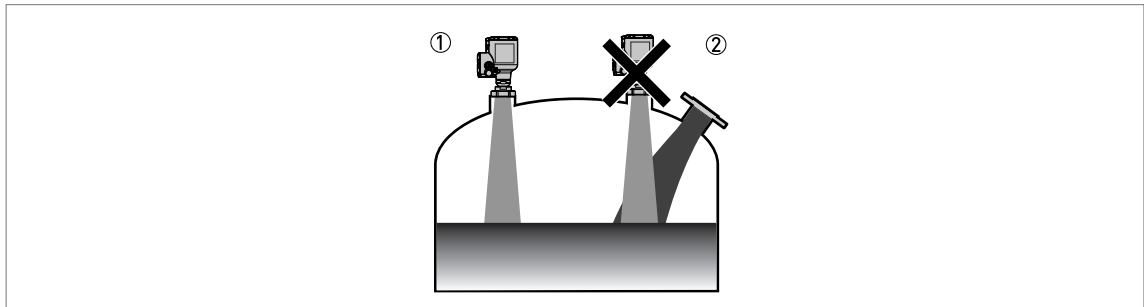


Figure 3-5: Product inlets

- ① The device is in the correct position.
- ② The device is too near to the product inlet.

*Do not put the device near to the product inlet. If the product that enters the tank touches the antenna, the device will measure incorrectly. If the product fills the tank directly below the antenna, the device will also measure incorrectly.*

*For more data about the measuring range of each type of antenna, refer to Measuring accuracy on page 17.*

### Installation height above mean sea level

Attach the weather protection accessory to the device if you install it more than 2000 m / 6560 ft above mean sea level.

### 3.3.4 Process connections

#### Requirements for hygienic connections: General notes

##### **Installation conditions for EHEDG-approved devices**

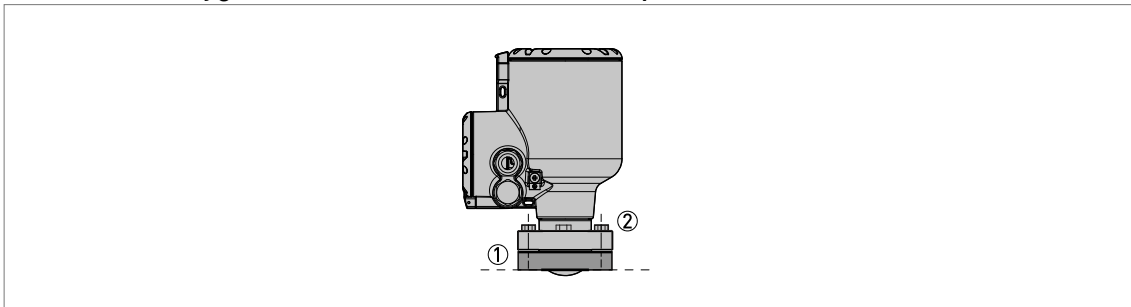
- To prevent contamination of the tank contents by microorganisms, make sure that the bottom of the antenna is flush with the inner surface of the tank.
- Installation of the antenna must agree with the requirements given in EHEDG Guidelines 8 (Hygienic design principles), Guidelines 10 (Hygienic design of closed equipment for the processing of liquid food) and the EHEDG Position Paper. For more data, go to this website: <https://www.ehedg.org/>, click on Guidelines & Working Groups > Guidelines and then select the appropriate document.
- If the antenna is installed in a T-piece connector, the ratio between the length of the vertical branch tube ( $L$ ), the diameter of the vertical branch tube ( $D$ ) and the diameter of the antenna ( $d$ ) must be  $L/(D-d) < 1$ .
- Make sure that there are no "dead legs" or spaces around the antenna where there is a risk of contamination or corrosion.
- Make sure that the device can drain easily and automatically.
- The device and antenna options must be appropriate for cleaning-in-place systems. Do not disassemble the device for cleaning.
- Make sure that the cleaning device is correctly installed. Can the cleaning device detect deposits on the antenna and easily remove them?
- Process seals must agree with EHEDG guidelines. For more data, go to this website: <https://www.ehedg.org/>, click on Guidelines & Working Groups > Guidelines and then select "EHEDG Position Paper".
- Make sure that you do not damage parts made of PEEK, polished parts and the O-ring. Use standard CIP-SIP process conditions. Make sure that the antenna, gaskets and other process seals are resistant to the tank contents and the product used for the cleaning process.

##### **Installation conditions for 3-A@-approved devices**

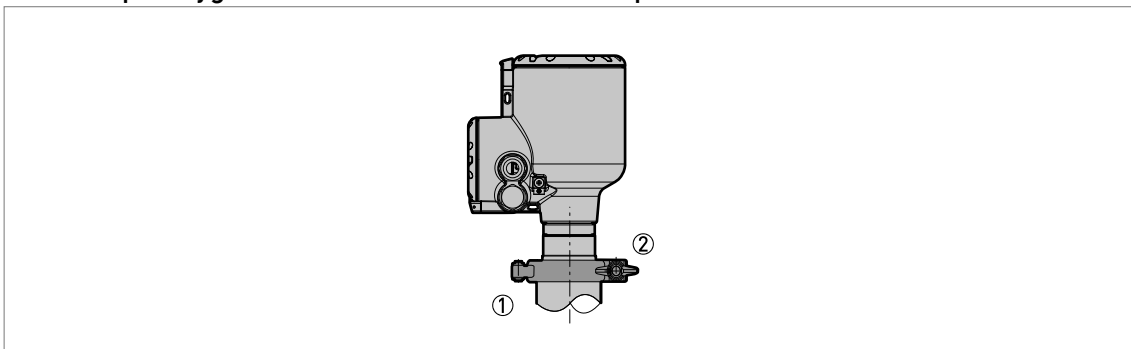
- To prevent contamination of the tank contents by microorganisms, make sure that the bottom of the antenna is flush with the inner surface of the tank.
- Make sure that the position of the device permits liquid to drain from the antenna.
- The antenna must be accessible for cleaning.
- Process connections must agree with 3-A@ Sanitary Standards. Refer to 3-A@ Sanitary Standard for Sensors and Sensor Fittings and Connections, Number 74-06.
- Process seals must agree with 3-A@ Sanitary Standards. Refer to 3-A@ Sanitary Standard for Multiple-Use Rubber and Rubber-Like Materials Used as Product Contact Surfaces in Dairy Equipment, Number 18-03. Refer also to 3-A Sanitary Standards for Sanitary fittings, Number 63-03 and 3-A CCE Coordination Bulletin, Number 2011-3 (DIN Standard Fittings Compliance).
- Make sure that you do not damage parts made of PEEK, polished parts and the O-ring. Use standard CIP-SIP process conditions. Make sure that the antenna, gaskets and other process seals are resistant to the tank contents and the product used for the cleaning process.

##### **Nozzles and sockets**

To make the cleaning of the antenna easier, attach the device to a short process connection. The height ( $L$ ) of the process connection must be  $L < (D-d)$ , where  $D$  is the diameter of the process connection and  $d$  is the diameter of the antenna.

**BioControl® (hygienic) connections: installation procedure****Figure 3-6: BioControl® connection: installation procedure**

- ① BioControl® connection on the tank
- ② Flange bolts

**Tri-Clamp® (hygienic) connections: installation procedure****Figure 3-7: Tri-Clamp® connection: installation procedure**

- ① Tank socket
- ② Clamp

***EHEDG-approval***

*You can only use EHEDG-approved devices that have a Tri-Clamp® connection with a Combifit T-seal.*



### DIN 11851 (hygienic) connections: installation procedure

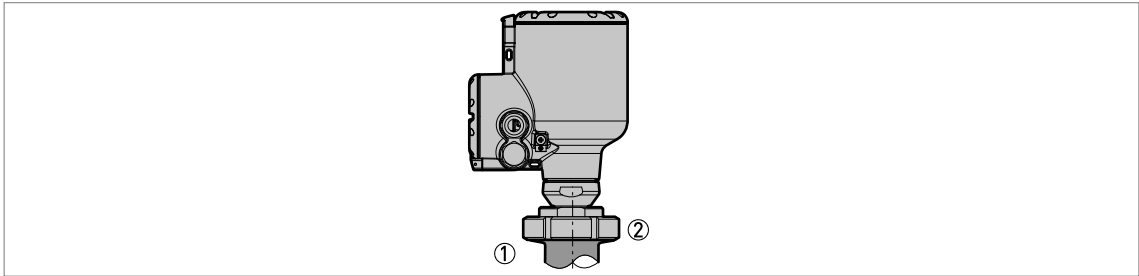


Figure 3-8: DIN 11851 connection: installation procedure

- ① Tank socket
- ② Union nut for DIN 11851 connection

You can only use EHEDG-approved devices that have a DIN 11851 connection with:

- an **ASEPTO-STAR, type k-flex upgrade** gasket from Kieselmann GmbH, or
- an EPDM or FKM/FPM inner gasket from SKS B.V.

### DIN 11864-1 (hygienic) connections: installation procedure

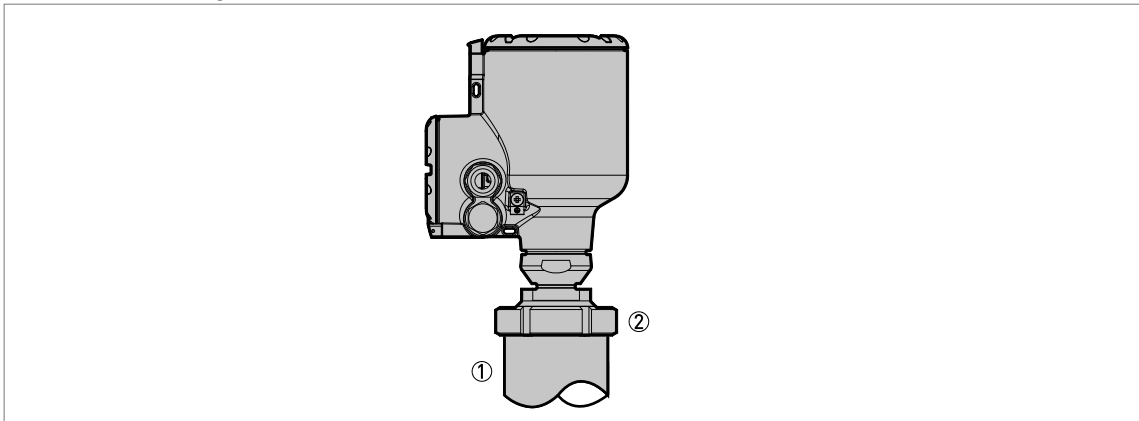


Figure 3-9: DIN 11864-1 connection: installation procedure

- ① Tank socket
- ② Union nut for DIN 11864-1 connection

*DIN 11864-1 Form A agrees with EHEDG design criteria.*

### SMS connections: installation procedure

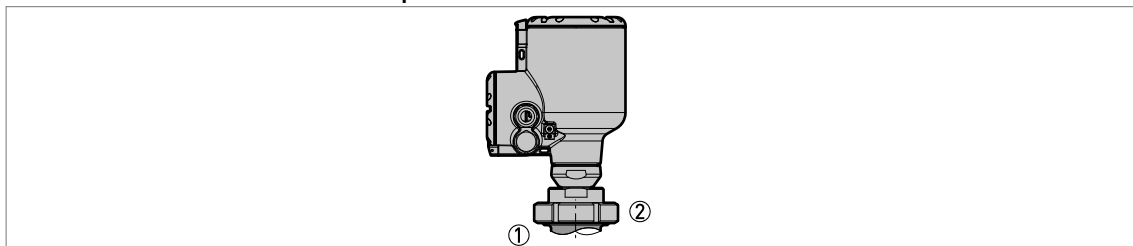


Figure 3-10: SMS connection: installation procedure

- ① Tank socket
- ② Union nut for SMS connection

*The SMS connection does not agree with 3-A® and EHEDG sanitary design standards.*

### VARIVENT® (hygienic) connections: installation procedure

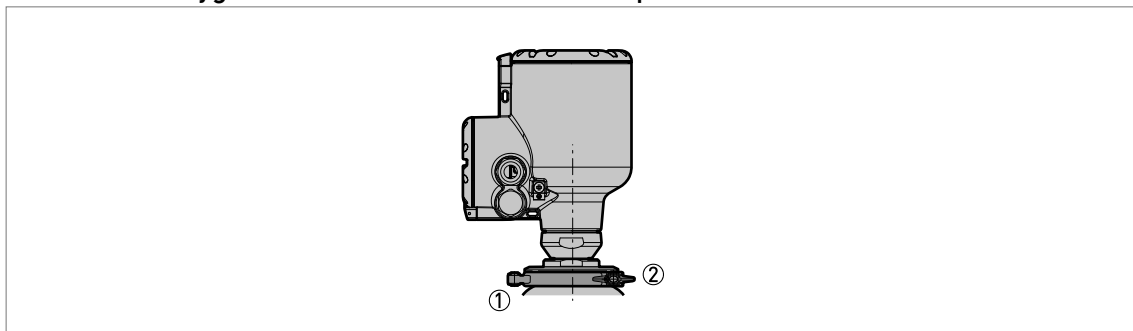


Figure 3-11: VARIVENT® connection: installation procedure

- ① Tank socket (VARIVENT® Access Unit – not supplied)
- ② Clamp

*You can only use EHEDG-approved devices that have a VARIVENT® connection with an EPDM O-ring.*

## 4.1 Electrical installation: output options with cable gland

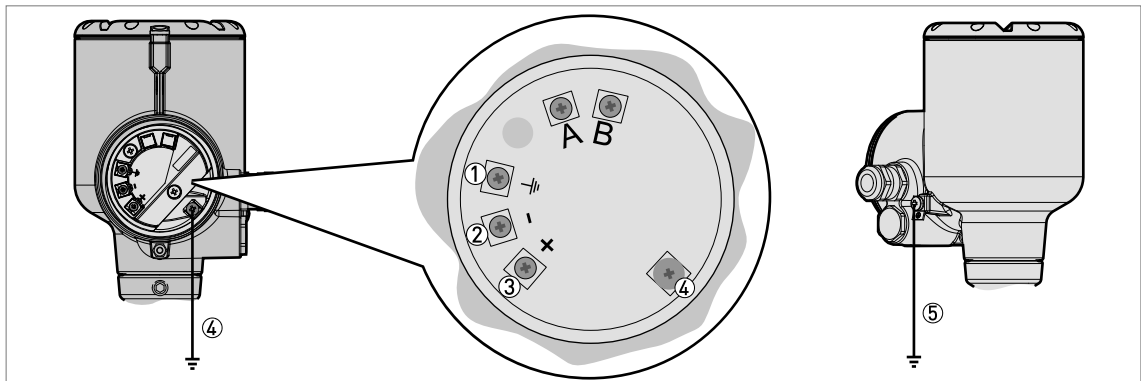


Figure 4-1: Terminals for electrical installation: standard cable gland

- ① Internal grounding terminal (for the shield wire)
- ② Current output -
- ③ Current output +
- ④ Internal grounding terminal
- ⑤ External grounding terminal

*Electrical power to the output terminal energizes the device. The output terminal is also used for HART® communication.*

*If the device has the 4...20 mA output and HART® communication options, terminals A and B are not used.*

## 4.2 Electrical installation: output options with an M12 male connector

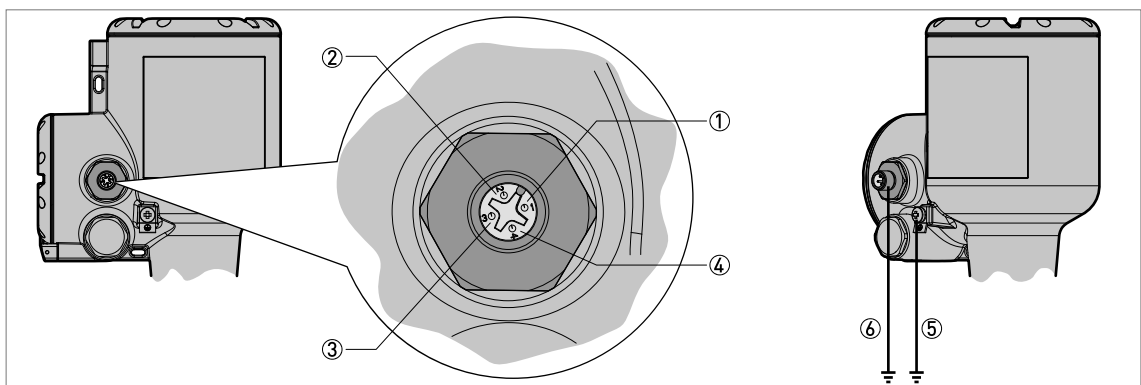


Figure 4-2: Terminals for electrical installation: 4-pin male M12 connector

- ① Pin 1: current output +
- ② Pin 2: not connected
- ③ Pin 3: current output -
- ④ Pin 4: not connected
- ⑤ Grounding terminal (external thread of the connector)
- ⑥ Location of the external grounding terminal (at the bottom of the converter)

*Electrical power to the output terminal energizes the device. The output terminal is also used for HART® communication.*

### 4.3 Non-Ex devices

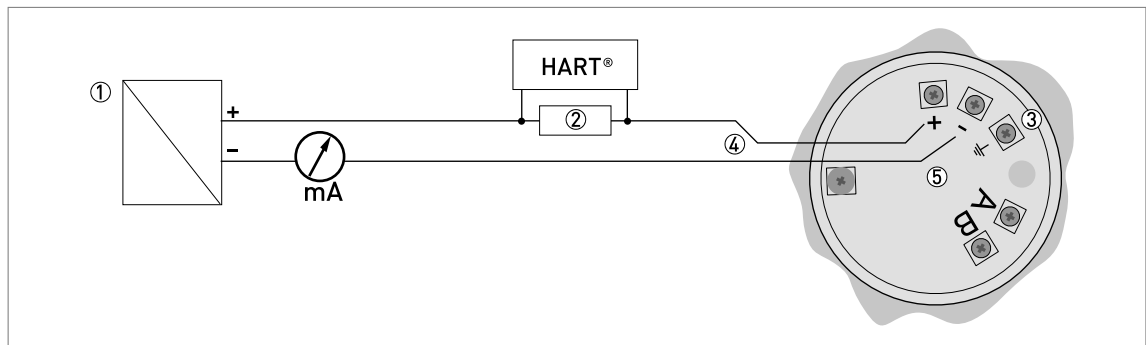


Figure 4-3: Electrical connections for non-Ex devices

- ① Power supply
- ② Resistor for HART® communication (typically 250 ohms)
- ③ Optional connection to the grounding terminal
- ④ Output: 12...30 VDC for an output of 21.5 mA at the terminal
- ⑤ Device

### 4.4 Devices for hazardous locations

*For electrical data for device operation in hazardous locations, refer to the related certificates of compliance and supplementary instructions (ATEX, IECEx etc.). This documentation can be downloaded from the website (Download Center).*

## 4.5 Networks

### 4.5.1 General information

The device uses the HART® communication protocol. This protocol agrees with the HART® Communication Foundation standard. The device can be connected point-to-point. It can also have a polling address of 1 to 63 in a multi-drop network.

The device output is factory-set to communicate point-to-point. To change the communication mode from **point-to-point** to **multi-drop**, refer to "Network configuration" in the handbook.

### 4.5.2 Point-to-point connection

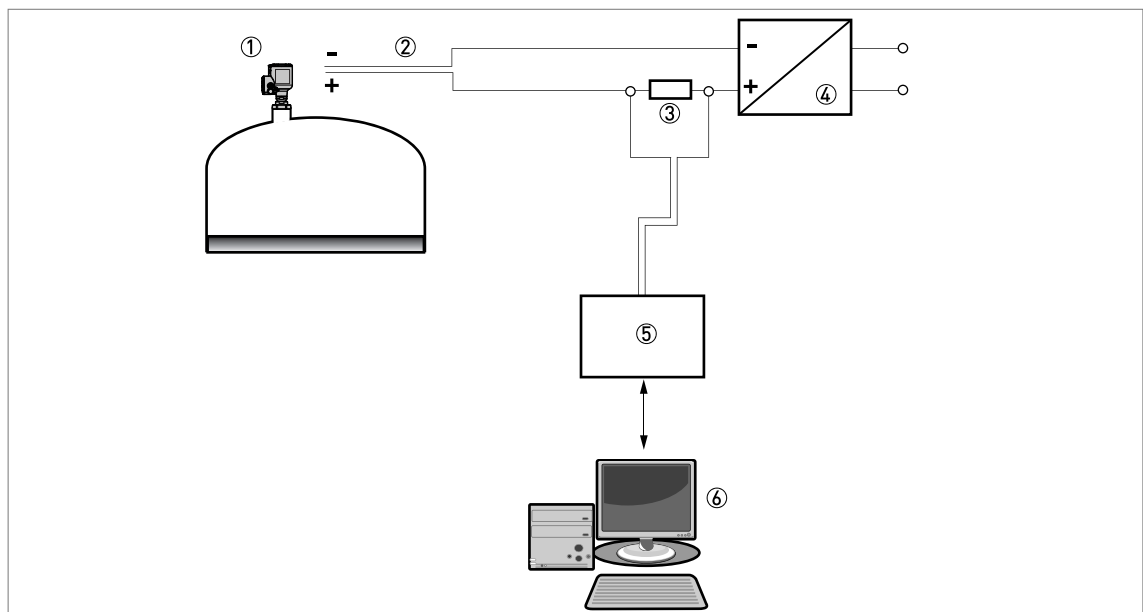


Figure 4-4: Point-to-point connection (non-Ex)

- ① Address of the device (0 for point-to-point connection)
- ② 4...20 mA + HART®
- ③ Resistor for HART® communication (typically 250 ohms)
- ④ Power supply
- ⑤ HART® converter
- ⑥ HART® communication software

## 4.5.3 Multidrop networks

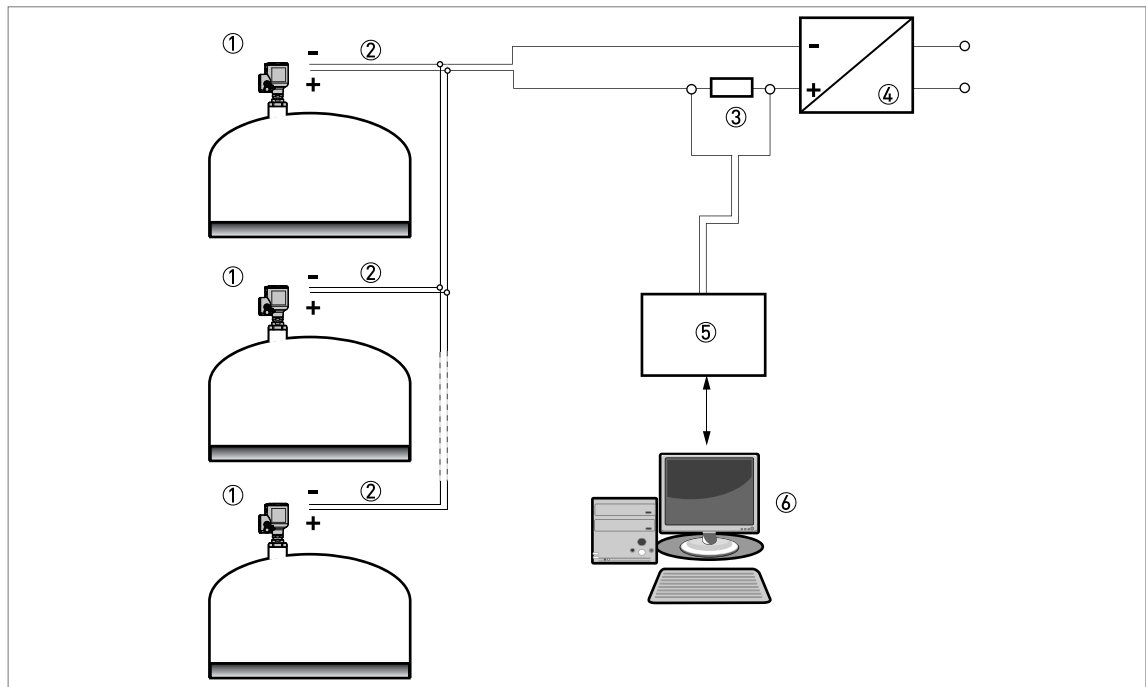
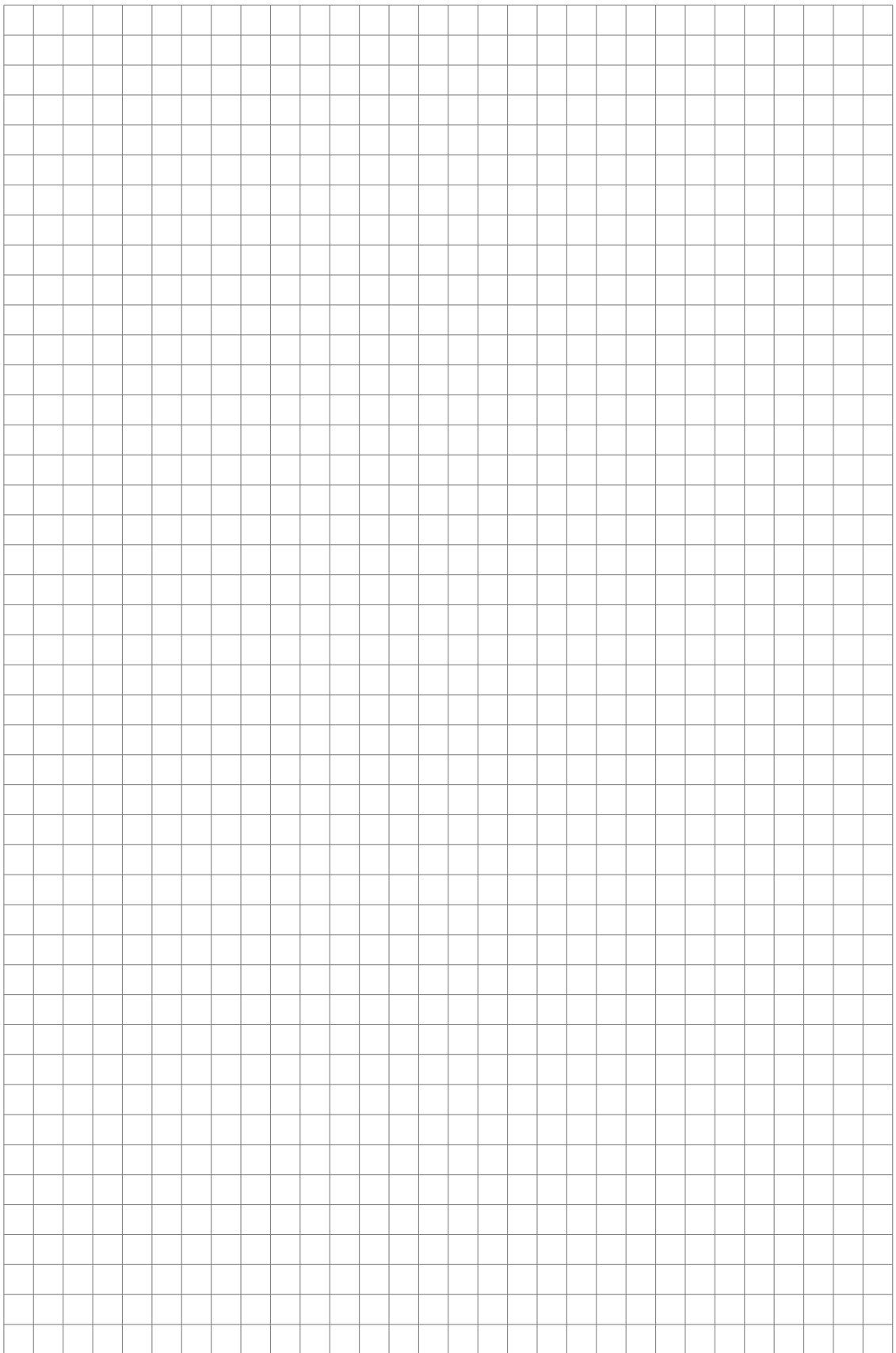


Figure 4-5: Multidrop network (non-Ex)

- ① Address of the device (each device must have a different address in multidrop networks)
- ② 4 mA + HART®
- ③ Resistor for HART® communication (typically 250 ohms)
- ④ Power supply
- ⑤ HART® converter
- ⑥ HART® communication software



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